



PRODUCT STANDARD

SWITCHGEAR ENGINEERING DIVISION

SG 12979P/Rev-0

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SPECIFICATION FOR DIGITAL RTCC RELAY

1.0 SCOPE :-

This standard covers specification and acceptance norms for Transformer Monitoring cum Tap Changer Control System (TMTCS) / Digital RTCC Relay for control and monitoring of cooling equipment, condition monitoring equipment and OLTC control of power transformers. Each digital RTCC relay shall be used to control a bank of transformers (i.e. 3 Nos. 1-Phase units or 1 No. 3-Phase unit). Digital RTCC relay should be microprocessor based adopting the latest state of the art design & technology with in-built large LCD Display for ease of programming and viewing. The Digital RTCC relay should provide facilities such as transformer cooler control & data logging, control of OLTC & remote tap position indication at local/remote end, temperature indication, alarms & trips, emergency over load control, recording of accumulated "use of life", local display of status of control and alarm function etc. The relay shall be suitable for communication to SCADA/SAS over IEC-61850 protocol.

2.0 TECHNICAL PARAMETERS :-

1	Type	Numerical Relay
2	Mounting	Flush Panel Mounting
3	Reference standards	IS 3231 / IEC 60255/ IEC 61850/ IEC 60068
4	Auxiliary supply	90-260V AC/DC $\pm 15\%$
5	Display	LCD Display or better
6	PT Supply	110V AC $\pm 10\%$, 50 Hz {VTR shall be programmable}
7	CT Supply	1 A / 5 A (site selectable) {CTR shall be programmable}
8	Keypad	Push Button type or Touch Screen
9	Selection Keys	Manual /Auto, Local / Remote, Raise/Lower, Home
10	Parallel Mode	Master/Follower/Independent/ OFF mode
11	Binary Inputs	32 Binary Inputs (at least 7 freely programmable)
12	Analog Inputs	16 (4-20mA) Analog inputs
13	Binary Outputs	16 Binary outputs (at least 7 freely programmable)
14	Analog Outputs	Not required (4-20mA) Analog outputs
15	LED's	12 Nos. freely programmable LED's
16	Under voltage blocking	Internal blocking at 80% of regulated value. Restoration at 85% of regulated value.
17	Time delay resetting	Instantaneous resetting with voltage deviation occurring in opposite direction.
18	Operating Temperature	0 – 50 degree C.
19	Line drop compensator	Required with resistive and reactive compensation of either polarity up to 20% and suitable for operation with 1A/5A, 5VA current transformer.

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REV.

Revision History:-

APPROVED –
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PREPARED

DATE

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AA

31.01.2020



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3.0 GENERAL TECHNICAL SPECIFICATION:

- i) The relay shall operate from the nominal reference voltage derived from a 1 phase / 3 phase Voltage transformer (VT).
- ii) The relay shall have at least 4 selectable set point voltages & it shall also be possible to select these set points from SCADA.
- iii) The relay shall have the following methods as option for the compensation of voltage: Apparent Current (Z-Comp.), Line drop compensation (LDC), Active Current, Reactive current.
- iv) The relay bandwidth shall be adjustable to suit per step voltage of 1.25%.
- v) The relay shall have following options regarding time behavior with time factor selectable from 1 to 30 sec (Linear, Integral, Fast Integral).
- vi) The relay shall incorporate an under voltage / over voltage blocking facility which shall make the control inoperative if voltage falls / rises by percentage value of set point value with automatic restoration of control when nominal voltage rises / falls to value.
- vii) The relay shall ensure positive completion of lowering/raising of the OLTC tap, once the command is issued from the relay. "Step-by-Step" operation shall be ensured so that only one tap change from each tap changing pulse shall be effected. If the command remains in the "operate" position, lock-out of the mechanism is to be ensured.
- viii) The relay shall have integrated features for the display of following parameters
 - Tap changer position display
 - Nominal Voltage
 - Load current
 - Bandwidth
 - Measuring values V. I. Active power, Reactive power, Apparent power, Phase angle, Power factor, Reactive current and frequency.
- ix) Following minimum indication/alarms shall be provided in digital RTCC relay either through relay display panel or through relay LEDs:
 - INCOMPLETE STEP alarm
 - OLTC motor overload protection alarm
 - Supply to DM Motor fail
 - OLTC IN PROGRESS alarm
 - OLTC Upper/Lower limit reached alarm
 - 415V Main AC supply fail alarm
 - 415V Standby AC supply fail alarm
 - Local/Remote Selector switch position in DM box
 - OLTC Tap position indications (Either by resistance or by 4-20ma input)
 - Independent-combined-remote selector switch positions of CMB

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- x) It is preferred that 12 nos. of freely programmable LEDs duly tagged or stickered shall be available to indicate different Operations / Alarm / Faults condition. If stickers are provided, then 5 sets of such stickers shall be supplied free of cost for future replacement.
- xi) The relay shall have facility to compensate the VT and CT-errors.
- xii) The relay shall have facility to register the tap changer statistics. In the statistics mode, the relay shall display the no. of tap changing operations occurred on each tap.
- xiii) The relay shall have facility to record the voltage and current with respect to time. Each of voltage value shall be measured for 100ms and averaged for 1 second. The recorded values shall be presented in graphical format on the device.
- xiv) The relay shall have integrated feature to make the parallel operation of 10 transformers working in parallel. The relay shall be self-sufficient and shall not require any additional devices like parallel balancing module etc. At least following principal shall be available in the relay as standard.
 - Master Follower / Master Slave (Auto Mode)
 - Circulating current
 - Independent Mode (Manual/Auto Mode)
- xv) Communication between the Digital RTCC relays to execute the commands for parallel operation shall be implemented using required communication protocol. GOOSE messaging between Digital RTCC relays for OLTC parallel operation is not permitted. Suitable communication hardware shall be provided to communicate up to distance of 1km between digital RTCC relays. Scope shall also include communication cables between digital RTCC relays. Cables as required for parallel operation of OLTCs of all transformers (including existing transformers wherever required) from Digital RTCC relays shall be considered included in the scope of bidder.
- xvi) The relay shall have facility to monitor or control the following parameters.
 - Monitoring of life time consumption of transformer
 - Monitoring of operating hours of Tap changer, Fans and Pump
 - Control of cooling levels of transformer
 - Recording of Hot spot temperature for each winding and max. achieved.
- xvii) The relay shall have facility to record specific events (Event-Recorder) like under voltage, over voltage, Over-current, Auto/Manual, local/remote etc. with date and time stamping.
- xviii) The relay shall have different LEDs to indicate Service and Blocked condition.
- xix) The relay shall have software to make the parameter settings of the device and it shall also be possible to do the parameter setting through keyboard /touch screen of the relay.

Digital RTCC relays shall communicate with SCADA using IEC 61850 through FO port to monitor, parameterize & control the OLTC. Any software or CID/ICD file required for the purpose shall be supplied. The supplied software shall not have restriction in loading into multiple computers for downloading and analyzing the data. Software shall indicate the current overview of all measured parameters of connected transformer online in real time. The digital RTCC Relay shall have multiple selectable set point voltages and it shall be possible to select these set points from SCADA, with a facility to have the possibility of additional set points command from SCADA.

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COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electricals Limited It must not be used directly or indirectly in any way detrimental to interest of Co.		<p>i) The following minimum ports shall be available on the device.</p> <ul style="list-style-type: none"> • RS 232 port or equivalent for doing the parameter setting and local communication with device. • Fiber optic ports for communication with higher level SCADA with IEC 61850 protocol. <p><u>{Rear communication port confirmation to be obtained during order execution}</u></p> <p>ii) It shall be possible to communicate via bus with all similar devices located at different location by making communication link with any one device through its RS485 port.</p> <p>iii) The relay shall have facility by which a customer specific software program can be written and incorporated as feature in the relay.</p> <p>iv) The relay shall be capable of retaining its information & configuration in the event of a power failure.</p> <p>v) The relay shall have security levels to limit access to unauthorized user.</p> <p>vi) The relay shall have self-check of power on and shall continually monitor all functions and the validity of all input values to make sure the control system is in a healthy condition. Any monitoring system problem shall initiate the alarm.</p> <p>4.0 SERVICES (on each relay basis) (Commissioning & Training):</p> <p>i) The commissioning shall include programming and testing of the relay in line with approved schematics. Communication of RTCC relays over IEC61850 protocol to upper level system is to be done during the visit. Services shall also include demonstration of all functions of relay & one-time training for successful operation of the relay.</p> <p>ii) The supplier shall offer the price of services (It. No. 02) on each relay basis considering two man-days for each relay, however it is supplier's responsibility to meet the customer satisfaction for the above service within the time frame.</p> <p>iii) Necessary site readiness checklist to be prepared by the vendor and given to end user for ensuring the readiness of site before visiting.</p> <p>iv) Maximum time allowed for deputation of engineer to the site cannot exceed 1 week after request from BHEL.</p> <p>v) Vendor to obtain completion certificate/MOM from the end user after the visit and furnish to BHEL for acceptance.</p>		

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5.0 QUALIFYING REQUIREMENT :-

- i) The vendor shall ensure the offered relay shall comply the relevant parts of IEC-60255, IEC-60068, IEC-61850, IEC-61010, IEC-61326, IEC-60529, IEC-60688 & IEC-61000 etc. or all other applicable IEC.
- ii) Type test reports shall not be more than 5 years old. Any discrepancy or inadequacy found in any of the type test reports & IEC 61850 compliance reports shall be resolved by supplier with customer by way of re-test without any binding on BHEL and free of cost.
- iii) The relay shall be type tested as per relevant IS/IEC and it shall be in successful operation for at least 2 years for transformer/OLTC application.
- iv) All items shall be guaranteed by the vendor for successful operation for a period of 24 months from the date of receipt at BHEL Bhopal or 18 months from commissioning whichever is later.
- v) The offer shall be submitted in 2 bids. The bidder's technical representative shall visit BHEL Bhopal for technical discussions and on the spot finalization of technical issues, if needed, within a week after technical bid opening. Exact date will be confirmed to vendor by BHEL.
- vi) Each clause of the specification shall be read and complied while quoting, once the relay is ordered no deviation in the specification will be considered.

6.0 ROUTINE TESTS AS PER RELEVANT IS/IEC STANDARDS:-

- (1) Power frequency at 2 KV for 1 minute
- (2) Insulation resistance.
- (3) Functional tests (as per vendor's recommendation)

7.0 ACCEPTANCE CRITERIA:-

- (1) Routine test reports furnished along with the consignment to be examined.
- (2) 100% visual check.

8.0 DOCUMENTS TO BE FURNISHED WITH OFFER :-

- (1) Two copies of Descriptive leaflets,
- (2) Dimension Drawing with mounting arrangements,
- (3) Connection diagram,
- (4) Instruction manual,
- (5) Complied Specification of PGCIL.

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9.0 ACCEPTANCE CRITERION: ITEMS ALONG WITH RELAY

- 1) Connection diagram.
- 2) Instruction Manual & Software CD.
- 3) FO cable for SCADA communication.
- 4) Front port communication cable.

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Technical Specification

SECTION- 765 KV AUTO-TRANSFORMER

REV 08

JUNE 2021

**Major changes in the latest Technical Specification
Section – 765kV Auto-Transformer REV 08**

Sr. No.	Clause	Brief description of major changes
1.	1.2	Clause revised (previous clause 1.1)
2.	1.3 & 1.4	New clause added
3.	2.5, 2.6, 3.2, 3.4, 3.5	Clause revised
4.	3.6	Tank hotspot temperature changed to 110 Deg.C
5.	3.7	Fault level of 765kV system changed to 63kA
6.	3.10	Clause revised
7.	3.11	Air core reactance changed to 20% (min)
8.	3.12 & 3.13	Clause revised
9.	5.2	CIGRE guideline (latest) revised.
10.	5.4	Clause revised
11.	6.1.2	Clause revised
12.	6.1.7, 6.1.8 & 6.1.9	New clauses added
13.	6.2.3, 6.3 & 6.4	Clause revised
14.	6.5.1	Clause revised and Conservator protection relay added
15.	6.6.3, 6.7, 6.8, 6.9, & 6.10	Clauses revised
16.	6.11, 6.12	Accuracy of OTI & WTI revised
17.	6.14.4, 6.15.3, 6.15.9, 6.15.11, 6.16.1, 6.16.2, 6.16.3, 6.16.9, 6.16.15 & 6.16.16	Clause revised
18.	8	Oil parameters revised
19.	8.1, 8.2.6, 10.2, 10.5, 10.15, 10.16	Clause revised
20.	13.1.1	Cooler bank arrangement changed to 2 x 50% and radiator thickness changed to 1.2 mm (min)
21.	13.1.2, 13.1.5, 13.2.3, 13.5.6, 13.5.8, 14.1, 14.2, 14.3 & 16	Clause revised
22.	17.3	Clause revised
23.	18	List of fittings updated
24.	19.1, 26.3 & 26.4.1	Clause revised
25.	-	Optical Temperature Sensors & Measuring Unit deleted
26.	Annexure-A	Technical parameters of Transformer revised
27.	Annexure-K	On-line insulating oil drying system included with each Transformer

Disclaimer:

Major changes are listed above. However, for details of all major and minor modifications, please refer the complete technical specification Section - 765 kV Auto Transformer Rev 08.

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SECTION- 765 KV AUTO TRANSFORMER

Clause No.	Description
1.	General
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6.	Construction Details
7.	Paint system and procedures
8.	Unused inhibited Insulating Oil
9.	Spare Transformer Units Connection Arrangement
10.	Bushings
11.	Neutral Formation and Earthing Arrangement
12.	Tertiary Delta Formation
13.	Cooling Equipment and its Control
14.	Cabling
15.	ON Load Tap Changing (OLTC) Equipment (Vacuum or Oil type)
16.	SCADA Integration
17.	Constructional features of Cooler Control Cabinet / Individual Marshalling Box/ Common Marshalling Box
18.	Fittings & Accessories
19.	Current Transformer
20.	Online Dissolved Gas (Multi-gas) and Moisture Analyser
21.	On-line insulating oil drying system (Cartridge type)
22.	Oil Storage Tank
23.	Oil Sampling Bottle
24.	Oil Syringe
25.	Hand Tools
26.	Test Kit
27.	Inspection and Testing
Annexure –A	Technical Particulars / Parameters of Transformers
Annexure –B	Test Plan
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Annexure-O	Condition Controlled Maintenance Free Type Breather
Annexure–P	Standard dimensions for lower portion of condenser bushings
Annexure-Q	Standard Test Procedure of Transformer & Reactor

TECHNICAL SPECIFICATION FOR 765 KV AUTO-TRANSFORMER**1. General**

- 1.1. This specification covers design, engineering, manufacture, testing at manufacturer's works, delivery at site including all materials, accessories, spares, unloading, handling, proper storage at site, erection, testing and commissioning of the equipment specified.
- 1.2. The Transformer offered by the contractor shall at least conform to the requirements specified under relevant IS standard. In case of discrepancy between IS and other international standard, provisions of IS shall prevail. If the IS standard is not available, then other applicable International standard (IEC/Equivalent), as per the specification, shall be accepted.
- 1.3. Any material and equipment not specifically stated in this specification but which are necessary for satisfactory operation of the equipment shall be deemed to be included unless specifically excluded and shall be supplied without any extra cost.
- 1.4. Components having identical rating shall be interchangeable.

2. Transportation

- 2.1. The Contractor shall be responsible to select and verify the route, mode of transportation and make all necessary arrangement with the appropriate authorities for the transportation of the equipment. The dimension of the equipment shall be such that when packed for transportation, it will comply with the requirements of loading and clearance restrictions for the selected route. It shall be the responsibility of the contractor to coordinate the arrangement for transportation of the autotransformer for all the stages from the manufacturer's work to site.
- 2.2. The contractor shall carry out the route survey along with the transporter and finalise the detail methodology for transportation of autotransformer and based on route survey; any modification/ extension/ improvement to existing road, bridges, culverts etc. if required, shall be in the scope of the contractor.
- 2.3. The inland transportation of main tank of the transformer shall be on Hydraulic trailers equipped with GPS system for tracking the location of transformer at all times during transportation from manufacturer works to designated site. The contractor shall intimate to Employer about the details of transporter engaged for transportation of the transformer. The requisite details for tracking the transformer during transit shall be provided to Employer.
- 2.4. All metal blanking plates and covers which are specifically required during transport and storage of the transformer shall be considered part of the transformer and handed over to the Purchaser after completion of the erection. Bill of quantity of these items shall be included in the relevant drawing/document.
- 2.5. The Contractor shall despatch the transformer filled with dry air at positive pressure. The necessary arrangement shall be ensured by the contractor to take care of pressure drop of dry air during transit and storage till completion of oil filling during erection. A dry air pressure testing valve with necessary pressure gauge and adaptor valve shall be

provided. The dry air cylinder(s) provided to maintain positive pressure can be taken back by the contractor after oil filling.

In case, turrets are having insulation assembly and is transported separately then the same shall also be filled with dry air.

- 2.6. The Transformer shall also be fitted with atleast 2 numbers of Electronic impact recorders (on returnable basis) during transportation to measure the magnitude and duration of the impact in all three directions. The acceptance criteria and limits of impact, which can be withstood by the equipment during transportation and handling in all three directions, shall not exceed “3g” for 50mSec (20Hz) or as per contractor standard, whichever is lower.

3. Performance

- 3.1. The autotransformers shall be used for bi-directional flow of rated power. The major technical parameters of single phase transformer units are defined at **Annexure – A**.
- 3.2. Transformers shall be capable of operating under natural cooled condition upto the specified load. The forced cooling equipment shall come into operation by pre-set contacts of winding temperature indicator and the transformer shall operate as a forced cooling unit initially as ONAF (or ONAF1, as specified) up to specified load and then as OFAF/ODAF /ONAF2. Cooling shall be so designed that during total failure of power supply to cooling fans and oil pumps, the transformer shall be able to operate at full load for at least ten (10) minutes without the calculated winding hot spot temperature exceeding 140°C. Transformer shall be capable of operating for 20 minutes in the event of failure of the oil circulating pump or blowers associated with one cooler without the calculated winding hot spot temperature exceeding 140°C at continuous max rating. The contractor shall submit supporting calculations for the above and the same shall be reviewed during design review.
- 3.3. The transformer shall be free from any Electrostatic Charging Tendency (ECT) under all operating conditions and maximum oil velocity shall be such that it does not lead to static discharges inside the transformer while all coolers are in operation.
- 3.4. The transformers shall be capable of operating continuously at the rated MVA without danger, at any tapping with voltage variation of 10% corresponding to the voltage of that tapping.
- 3.5. The transformers shall be capable of being over loaded in accordance with IS 2026 (PART 7) IEC-60076-7. There shall be no limitation imposed by bushings, tap changers etc. or any other associated equipment.
- 3.6. The hotspot temperature in any location of the tank shall not exceed 110 degree Celsius at rated MVA. This shall be measured during temperature rise test at manufacturer's works.
- 3.7. The transformer and all its accessories including bushing/ built in CTs etc. shall be designed to withstand without damage, the thermal and mechanical effects of any external short circuit to earth and of short circuits at the terminals of any winding for a period of 2 secs. The short circuit level of the HV & IV System to which the transformers will be connected is as follows:

765kV system	- 63kA for 1 sec (sym, rms, 3-phase fault)
400kV system	- 63 kA for 1 sec (sym, rms, 3-phase fault)

However, for transformer design purpose, the through fault current shall be considered limited by the transformer self-impedance only (i.e. $Z_s = 0$).

- 3.8. Transformer shall be capable of withstanding thermal and mechanical stresses caused by symmetrical or asymmetrical faults on any terminals. Mechanical strength of the transformer shall be such that it can withstand 3-phase and 1- phase through fault for transformer rated voltage applied to HV and / or IV terminals of transformer. The short circuit shall alternatively be considered to be applied to each of the IV, HV and tertiary (LV) transformer terminals. The tertiary terminals shall be considered not connected to system source. For short circuit on the tertiary terminals, the in-feed from both HV & IV system shall be limited by the transformer self-impedance only and the rated voltage of HV and IV terminals shall be considered. The maximum short circuit output current at the tertiary terminals shall be limited to a safe value to make the transformer short circuit proof.

The transformer shall be designed to withstand for short circuit duration of 2 seconds for Thermal stress and the same shall be verified during design review.

- 3.9. The maximum flux density in any part of the core and yoke at the rated MVA, voltage and frequency shall be such that under 10 % continuous over-voltage condition it does not exceed 1.9 Tesla at all tap positions.

- 3.10. Transformers shall withstand, without damage, heating due to combined voltage and frequency fluctuations which produce the following over fluxing conditions:

110 % for continuous
125 % for 1 minute
140 % for 5 seconds

Withstand time for 150% & 170% over fluxing condition shall be indicated. Over fluxing characteristics up to 170 % shall be submitted.

- 3.11. The air core reactance of HV winding of transformer shall not be less than 20%.

3.12. **Tertiary Windings**

The tertiary windings shall be suitable for connection of reactors or capacitors which would be subjected to frequent switching and shall be suitable for connection to LT Transformer for auxiliary supply. All the windings shall be capable of withstanding the stresses which may be caused by such switching. The tertiary winding shall be designed to withstand mechanical and thermal stresses due to dead short circuit on its terminals and for 1/3rd of the MVA capacity of the transformer although the cooling for continuous thermal rating of the tertiary winding shall be for 5MVA capacity. Tertiary, if not loaded, i.e. not connected to reactor, capacitor or LT transformer etc., its terminals shall be insulated to avoid any accidental short circuiting.

If required, the surge arrester (with polymer housing) shall be provided externally in proximity with bushings mounted suitably on the transformer tank. Alternatively, if required, the surge arrester may be mounted internally (as per standard practice of manufacturer), in order to limit the transfer surge within the BIL specified. Further, in case external surge arresters are required, same shall be mounted on Transformer tank.

3.13. **Radio Interference and Noise Level**

The transformers shall be designed with particular attention to the suppression of harmonic voltage, especially the third and fifth so as to minimise interference with communication circuit.

The noise level of transformer, when energised at normal voltage and frequency with fans and pumps running shall not exceed the values specified at **Annexure - A**, when measured under standard conditions.

4. **Measurable Defects**

The following shall constitute as Measureable Defects for the purpose of Defect Liabilities as per relevant clauses of GCC / SCC of the bidding document:

- a) Repair, inside the Transformer and OLTC (including oil migration) either at site or at factory is carried out after commissioning.
- b) The concentration of any fault gas is more than values of condition-1 indicated in clause no 6.5 of IEEE-C57.104-2008, which are as detailed below.

H2	CH4	C2H2	C2H4	C2H6	CO	CO2	TDCG
100	120	1	50	65	350	2500	720

- c) The winding tan delta goes beyond 0.005 or increase more than 0.001 within a year w.r.t. pre-commissioning values. No temperature correction factor shall be applicable for tan delta.
- d) The moisture content goes above 12 ppm at any temperature during operation including full load.

5. **Design review**

- 5.1. The transformer shall be designed, manufactured and tested in accordance with the best international engineering practices under strict quality control to meet the requirement stipulated in the technical specification. The manufacturer will be required to demonstrate the adequate safety margin w.r.t thermal, mechanical, dielectric and electrical stress etc. shall be maintained during design, selection of raw material, manufacturing process etc. The scope of such design review shall include but not limited to the requirement as mentioned at Annexure – D.

- 5.2. Design reviews shall be conducted by Purchaser or an appointed consultant during the procurement process for transformers; however, the entire responsibility of design shall be with the manufacturer. Purchaser may also visit the manufacturer's works to inspect design, manufacturing and test facilities at any time.

The design review will commence after placement of award and shall be finalised before commencement of manufacturing activity. These design reviews shall be carried out in detail to the specific design with reference of the transformer under the scope. It shall be conducted generally following the "CIGRE TB 529: Guidelines for conducting design reviews for power transformers"

- 5.3. The manufacturer shall provide all necessary information and calculations to demonstrate that the transformer meets the requirements for short circuit strength and durability. The latest recommendations of IEC and Cigre SC 12 shall be applied for short circuit withstand evaluation.

5.4. **Type test requirement & it's validity**

The offered transformer or the transformer, the design of which is similar to the offered transformer, should have been successfully type tested. Manufacturer may use same or different approved make of Bushings and other accessories used in type tested or short circuit tested unit in their transformer. Further, type test report of transformer shall only be acceptable provided the offered transformer has been manufactured from the same plant. The Transformer Type test validity period shall be as per Technical Specification Section-General Technical Requirement (GTR).

Central Electricity Authority's "Guidelines for the validity period of type tests conducted on major electrical equipment in power transmission system" shall be followed regarding the validity of type tests of Bushings and other accessories.

Further, type test report of transformer from the same manufacturing plant shall only be acceptable.

6. Construction Details

The construction details and features of each autotransformer shall be in accordance with the requirement stated hereunder. The components and fitting associated with transformers are subject to Purchaser's approval

6.1. **Tank**

- 6.1.1. Tank shall be of welded or bolted construction and fabricated from tested quality low carbon steel of adequate thickness. Unless otherwise approved, metal plate, bar and sections for fabrication shall comply with BS-4360 / IS 2062. Material Samples, technical literature, drawings, test reports and list of the names of the principal users with experience gained shall be supplied on request.

- 6.1.2. All seams and joints which are not required to be opened at site, shall be factory welded, and wherever possible they shall be double welded. Welding shall conform to IS 9595. After fabrication of tank and before painting, dye penetration test shall be carried out on welded parts of jacking bosses, lifting lugs and all load bearing members. The requirement of post weld heat treatment of tank/stress relieving shall be based on recommendation of IS 10801.

- 6.1.3. Tank stiffeners shall be provided for general rigidity and these shall be designed to prevent retention of water.

- 6.1.4. The tank shall be of proven design either bell type with bolted /welded joint or conventional type with welded / bolted top cover. Bell type tank shall be provided with joint at about 500 mm above the bottom of the tank. The welded joint shall be provided with flanges suitable for repeated welding. The joint shall be provided with a suitable gasket to prevent weld splatter inside the tank. Proper tank shielding shall be done to prevent excessive temperature rise at the joint.

- 6.1.5. The tank shall be designed in such a way that it can be mounted on the plinth directly.
- 6.1.6. The base of each tank shall be so designed that it shall be possible to move the complete transformer unit by skidding in any direction without damage when using plates or rails and the base plate shall have following minimum thickness:

Length of tank (m)	Minimum plate thickness (mm)
Flat bases	
over 2.5m but less than 5m	20
over 5m but less than 7.5m	26
exceed 7.5m	32

- 6.1.7. Tank shall be capable of withstanding, without damage, severe strains that may be induced under normal operating conditions or forces encountered during lifting, jacking and pulling during shipping and handling at site or factory. Tank, tank cover and associated structure should be adequately designed to withstand, without damage or permanent deflection / deformation, the forces arising out of normal oil pressure, test pressures, vacuum, seismic conditions and short circuit forces specified.
- 6.1.8. Tank MS plates of thickness >12 mm should undergo Ultrasonic Test (UT) to check lamination defect, internal impurities in line with ASTM 435 & ASTM 577.
- 6.1.9. All pipes connected to Transformer shall follow IS 1239.
- 6.1.10. Tank shall be provided with:
- Lifting lugs: Four symmetrically placed lifting lugs shall be provided so that it will be possible to lift the complete transformer when filled with oil without structural damage to any part of the transformer. The factor of safety at any one point shall not be less than 2.
 - A minimum of four jacking pads in accessible position to enable the transformer complete with oil to be raised or lowered using hydraulic jacks. Each jacking pad shall be designed to support with an adequate factor of safety at least half of the total mass of the transformer filled with oil allowing in addition to maximum possible misalignment of the jacking force to the centre of the working surface.

Specific area shall not be provided for jacking pad in the foundation as jacking shall be done by laying temporary metal plates size 400 mm x 400 mm x 32 mm (min) thick. One set of metal plates for jacking of Transformer shall be provided by manufacturer.
 - Suitable haulage holes shall be provided.
 - 04 nos. of Gate valves of 50 NB (min.) shall be provided for UHF sensors for PD Measurements at suitable locations. Location of valves shall be finalized during design review.

6.2. Tank Cover

- 6.2.1. The tank cover shall be designed to prevent retention of water and shall not distort when lifted. The internal surface of the top cover shall be shaped to ensure efficient collection and direction of free gas to the buchholz relay.
- 6.2.2. At least two adequately sized inspection openings one at each end of the tank, shall be provided for easy access to bushings and earth connections. The inspection covers shall

not weigh more than 25 kg. Handles shall be provided on the inspection cover to facilitate lifting.

- 6.2.3. The tank cover shall be provided with pockets for OTI, WTI and RTDs including 2 spare pockets. The location of pockets shall be in the position where oil reaches maximum temperature. Further, it shall be possible to remove bulbs of OTI/WTI/RTD without lowering the oil in the tank. The thermometer shall be fitted with a captive screw to prevent the ingress of water.
- 6.2.4. Bushing turrets, covers of inspection openings, thermometer pockets etc. shall be designed to prevent ingress of water into or leakage of oil from the tank.
- 6.2.5. All bolted connections shall be fitted with weather proof, hot oil resistant, resilient gasket in between for complete oil tightness. If gasket is compressible, metallic stops/other suitable means shall be provided to prevent over-compression.
- 6.2.6. **Currents flowing in tank cover and bushing turrets** - To allow for the effect of possible induced and capacitive surge current, the tank cover and bushing turret shall be fixed to the transformer in such a way that good electrical contact is maintained around the perimeter of the tank and turrets.
- 6.2.7. The transformer shall be provided with a 150 mm nominal diameter butterfly valve and bolted blanking plate, gasket and shall be fitted at the highest point of the transformer for maintaining vacuum in the tank.
- 6.2.8. **Gas venting** - The transformer cover and generally the internal spaces of the transformer and all pipe connections shall be designed so as to provide efficient venting of any gas in any part of the transformer to the Buchholz relay. The space created under inspection /manhole covers shall be filled with suitable material to avoid inadvertent gas pockets. The Covers shall be vented at least at both longitudinal ends. The design for gas venting shall take into accounts the slopes of the plinth (if any) on which the transformer is being mounted.

6.3. **Gasket for tank & cover**

All gasketed joints in contact with oil shall be designed, manufactured and assembled to ensure long-term leak and maintenance free operation. All gasketed joints unless otherwise approved shall be of the O-ring and groove type. All bolted connections shall be fitted with weather proof, hot oil resistant, resilient gasket in between for complete oil tightness. If gasket is compressible, metallic stops/other suitable means shall be provided to prevent over-compression.

All tank gaskets used shall be of NBR (Acrylonitrile butadiene Rubber generally known as NBR) and properties of all the above gaskets / O-Rings shall comply with the requirements of IS-11149 (Grade IV) Material selected shall suit temperature conditions expected to be encountered. Neoprene / cork sheets gaskets are not acceptable. The Gaskets and O-rings shall be replaced every time whenever the joints are opened.

6.4. **Foundation, Roller Assembly & Anti Earthquake Clamping Device**

The transformer shall be placed directly on concrete plinth foundation. To facilitate the movement of transformers to its foundation over rail track, bi-directional flanged rollers shall be provided. It shall be suitable for fixing to the under carriage of transformer. The

rail track gauge shall be 1676 mm. Four rails shall be provided as per the drawing mentioned in **Annexure-C**.

Scope shall include supply of complete two sets of rollers assembly for movement of transformers over rail track for each substation in case scope covers more than one transformer per sub-station under the package. Otherwise, atleast one set shall be supplied.

Foundation bolts and other locking devices shall be in the scope of contractor. For foundation of cooler bank (Separately mounted) of Transformer, fixing of cooler support shall be through Anchor Fastener with chemical grouting and no pockets for bolting shall be provided.

Regarding cooler pipe supports, Buchholz pipe (if required) and fire-fighting pipe supports shall be fixed on concrete block through Anchor Fastener with chemical grouting and no pockets for bolting shall be provided.

All control cubicles shall be mounted at least one meter above FGL (Finished Ground Level) to take care of water logging (if any) during flooding. Suitable arrangement (ladder and platform) shall be provided for safe access to control cubicles.

All fittings (Foundation bolts, supports, embedded plates if any) including anchor fastener with chemical grouting are in the scope of contractor.

6.5. **Conservator**

- 6.5.1. Main conservator shall have air cell type constant oil pressure system to prevent oxidation and contamination of oil due to contact with moisture.

Conservator Protection Relay (CPR)/Air cell puncture detection relay shall be installed to give alarm in the event of lowering of oil in the conservator due to puncture of air cell in service.

Conservator shall be fitted with magnetic oil level gauge with potential free high and low oil level alarm contacts and prismatic oil level gauge and Conservator Protection Relay

- 6.5.2. Conservator tank shall have adequate capacity with highest and lowest visible-levels to meet the requirements of expansion of total cold oil volume in the transformer and cooling equipment from minimum ambient temperature to top oil temperature of 110 deg C. The capacity of the conservator tank shall be such that the transformer shall be able to carry the specified overload without overflowing of oil.
- 6.5.3. The conservator shall be fitted with lifting lugs in such a position so that it can be removed for cleaning purposes. Suitable provision shall be kept to replace air cell and cleaning of the conservator as applicable.
- 6.5.4. Conservator shall be positioned so as not to obstruct any electrical connection to transformer.
- 6.5.5. The connection of air cell to the top of the conservator is by air proof seal preventing entrance of air into the conservator. The main conservator tank shall be stencilled on its underside with the words **“Caution: Air cell fitted”**. Lettering of at least 150 mm size

shall be used in such a way to ensure clear legibility from ground level when the transformer is fully installed. To prevent oil filling into the air cell, the oil-filling aperture shall be clearly marked. The transformer rating and diagram plate shall bear a warning statement that the **“Main conservator is fitted with an air cell”**.

- 6.5.6. Contact of the oil with atmosphere is prohibited by using a flexible air cell of nitrile rubber reinforced with nylon cloth. The temperature of oil in the conservator is likely to raise up to 110°C during operation. As such, air cell used shall be suitable for operating continuously at this temperature.
- 6.5.7. The transformer manual shall give full and clear instructions on the operation, maintenance, testing and replacement of the air cell. It shall also indicate shelf life, life expectancy in operation, and the recommended replacement intervals.
- 6.5.8. The conservator tank and piping shall be designed for complete vacuum / filling of the main tank and conservator tank. Provision must be made for equalising the pressure in the conservator tank and the air cell during vacuum / filling operations to prevent rupturing of the air cell.
- 6.5.9. The contractor shall furnish the leakage rates of the rubber bag/ air cell for oxygen and moisture. It is preferred that the leakage rate for oxygen from the air cell into the oil will be low enough that the oil will not generally become saturated with oxygen before 10 years. Air cells with well-proven long life characteristics shall be preferred.
- 6.5.10. OLTC shall have conventional type conservator (without aircell) with magnetic oil level gauge with potential free oil level alarm contact and prismatic oil level gauge.

6.6. **Piping works for conservator**

- 6.6.1. Pipe work connections shall be of adequate size preferably short and direct. Only radiused elbows shall be used.
- 6.6.2. The feed pipe to the transformer tank shall enter the transformer cover plate at its highest point and shall be straight for a distance not less than five times its internal diameter on the transformer side of the Buchholz relay, and straight for not less than three times that diameter on the conservator side of the relay. Gas-venting pipes shall be connected to the final rising pipe between the transformer and Buchholz relay as near as possible in an axial direction and preferably not less than five times pipe diameters from the Buchholz relay.
- 6.6.3. This pipe shall rise towards the oil conservator, through the Buchholz relay, at an angle of not less than 5 degrees. The feed pipe diameter for the main conservator shall be not less than 80mm
- 6.6.4. A double flange valve of preferably 50 mm and 25 mm size shall be provided to fully drain the oil from the main tank conservator and OLTC conservator tank respectively.
- 6.6.5. The feed pipe diameter for the main conservator shall be not less than 80mm.
- 6.6.6. Pipe work shall neither obstruct the removal of tap changers for maintenance or the opening of inspection or manhole covers.

6.7. **Dehydrating Silicagel Filter Breather**

Conservator of Main Tank and OLTC shall be fitted with a dehydrating silicagel filter breather. Connection shall be made to a point in the oil conservator not less than 50 mm above the maximum working oil level by means of a pipe with a minimum diameter of 25 mm. Breathers and connecting pipes shall be securely clamped and supported to the transformer, or other structure supplied by the contractor, in such a manner so as to eliminate undesirable vibration and noise. The design shall be such that:

- a) Passage of air is through silicagel.
- b) Silicagel is isolated from atmosphere by an oil seal.
- c) Moisture absorption indicated by a change in colour of the crystals.
- d) Breather is mounted approximately 1200 mm above rail top level.
- e) To minimise the ingress of moisture three breathers (of identical size) shall be connected in series for main tank conservator. Manufacturer shall provide flexible connection pipes to be used during replacement of any silica gel breather.
- f) To minimise the ingress of moisture, two breathers in series of identical size shall be connected to OLTC Conservator. Manufacturer shall provide flexible connection pipes to be used during replacement of any silica gel breather.

6.8. Pressure Relief Device

One PRD of 150 mm Diameter is required for every 30000 Litres of oil. However, at least two numbers PRDs shall be provided. Its mounting should be either in vertical or horizontal orientation, preferably close to bushing turret or cover. PRD operating pressure selected shall be verified during design review. PRD shall be provided with special shroud to direct the hot oil in case of fault condition. It shall be provided with an outlet pipe which shall be taken right up to the soak pit of the transformer. The size (Diameter) of shroud shall be such that it should not restrict rapid release of any pressure that may be generated in the tank, which may result in damage to equipment. Oil shroud should be kept away from control cubicle and clear of any operating position to avoid injury to personnel in the event of PRD operation. The device shall maintain its oil tightness under static oil pressure equal to the static operating head of oil plus 20 kPa. It shall be capable of withstanding full internal vacuum at mean sea level. It shall be mounted directly on the tank. Suitable canopy shall be provided to prevent ingress of rain water. One set of potential free contacts (with plug & socket type arrangement) per device shall be provided for tripping. Following routine tests shall be conducted on PRD:

- a) Air pressure test
- b) Liquid pressure test
- c) Leakage test
- d) Contact operation test
- e) Dielectric test on contact terminals

6.9. Sudden Pressure Relay

One number of Sudden Pressure relay with alarm/trip contacts (**Terminal connection plug & socket type arrangement**) shall be provided on tank of transformer. Operating features and size shall be reviewed during design review. Suitable canopy shall be provided to prevent ingress of rain water. Pressurised water ingress test for Terminal Box (routine tests) shall be conducted on Sudden Pressure Relay.

Plug & socket type arrangement with factory fitted cable of adequate length shall be supplied by OEM. Connection of plug and socket with cable at site is not acceptable.

6.10. **Buchholz Relay**

One number Double float, reed type Buchholz relay complying to IS 3637 shall be provided in the connecting pipe between the oil conservator and the Transformer tank with minimum distance of five times pipe diameters between them. Any gas evolved in the Transformer shall be collected in this relay. The relay shall be provided with a test cock suitable for a flexible pipe connection for checking its operation and taking gas sample. A copper tube shall be connected from the gas collector to a valve located about 1200 mm above ground level to facilitate sampling while the Transformer in service. Suitable canopy shall be provided to prevent ingress of rain water. Each device shall be provided with two potential free contacts (**Plug & socket type arrangement**), one for alarm / trip on gas accumulation and the other for tripping on sudden rise of pressure.

Plug & socket type arrangement with factory fitted cable of adequate length shall be supplied by OEM. Connection of plug and socket with cable is not acceptable at site.

It should be possible to inspect Buchholz relay or Oil surge relay, standing on tank cover and suitable arrangement shall be made to access Buchholz relay safely.

The Buchholz relay shall not operate during starting/stopping of the transformer oil circulation under any oil temperature conditions. The pipe or relay aperture baffles shall not be used to decrease the sensitivity of the relay. The relay shall not mal-operate for through fault conditions or be influenced by the magnetic fields around the transformer during the external fault conditions. Pressurised water ingress test for Terminal Box (routine tests) shall be conducted on Buchholz relay.

6.11. **Oil Temperature Indicator (OTI)**

All transformers shall be provided with a dial type thermometer of around 150 mm diameter for top oil temperature indication with angular sweep of 270°. It shall have adjustable, potential free alarm and trip contacts besides that required for control of cooling equipment if any. A temperature sensing element suitably located in a pocket on top oil shall be provided. This shall be connected to the OTI instrument by means of flexible capillary tubing with stainless-steel armoured. Temperature indicator dials shall have linear gradations to clearly read at least every 2 deg C. Range of temperature should be 0- 150°C with accuracy of $\pm 1.5\%$ (or better) of full scale deflection. The setting of alarm and tripping contacts shall be adjustable at site. Adjustable range shall be 20-90% of full-scale range. Heavy duty micro switch of 5A at 240V AC shall be used. The instruments case should be weather proof and having epoxy coating at all sides. Instruments should meet ingress protection class of IP55 as per IS 13947/IEC60529. The instruments should be capable of withstanding line to body high voltage of 2.5kV AC rms, 50Hz for 1 minute.

In addition to the above, the following accessories shall be provided for remote indication of oil temperature:

Temperature transducer with Pt100 sensor

RTD shall be provided with PT100 temperature sensor having nominal resistance of 100 ohms at zero degree centigrade. The PT100 temperature sensor shall have three wire

ungrounded system. The calibration shall be as per IEC 60751 or equivalent. The PT100 sensor may be placed in the pocket containing temperature sensing element. RTD shall include image coil for OTI system and shall provide dual output 4-20mA for SCADA system. The transducer shall be installed in the Individual Marshalling Box. Any special cable required for shielding purpose, for connection between PT100 temperature sensor and transducer, shall be in the scope of Contractor. 4-20mA signal shall be wired to Digital RTCC panel / BCU for further transfer data to SCADA through IS/IEC 61850 compliant communications.

6.12. **Winding Temperature Indicator (WTI)**

All Transformers shall be provided with a device for measuring the hot spot temperature of each winding (HV, IV and LV) with dial type thermometer of 150 mm diameter for winding temperature indication with angular sweep of 270° and shall have adjustable potential free alarm and trip contacts besides that required for control of cooling equipment if any. The setting of alarm and tripping contacts shall be adjustable at site. A temperature sensing bulb located in a thermometer pocket on tank cover should be provided to sense top oil. This shall be connected to the WTI instrument by means of flexible capillary tubing with stainless-steel armoured. WTI shall have image coil and auxiliary CTs, if required to match the image coil, shall be mounted in the Marshalling Box / cooler control cabinet. Temperature indicator dials shall have linear gradations to clearly read at least every 2°C. Range of temperature should be 0- 150°C with accuracy of $\pm 1.5\%$ (or better) of full scale deflection. Adjustable range shall be 20-90% of full-scale range. Heavy duty micro switch of 5A at 240V AC shall be used. The instruments case should be weather proof and having epoxy coating at all sides. Instruments should meet ingress protection class of IP55 as per IS 13947 /IEC60529. The instruments should be capable of withstanding line to body high voltage of 2.5kV AC rms, 50Hz for 1 minute.

In addition to the above, the following accessories shall be provided for remote indication of winding temperature:

Temperature transducer with Pt100 sensor for each winding

RTD shall be provided with Pt100 temperature sensor having nominal resistance of 100 ohms at zero degree centigrade. The Pt100 temperature sensor shall have three wire ungrounded system. The calibration shall be as per IEC 60751-2 or equivalent. The Pt100 sensor may be placed in the pocket containing temperature sensing element. RTD shall include image coil, Auxiliary CTs, if required to match the image coil, for WTI system and shall provide dual output 4-20mA for remote WTI and SCADA system individually. The transducer, Auxiliary CT shall be installed in the Individual Marshalling Box. Any special cable required for shielding purpose, for connection between Pt100 temperature sensor and transducer, shall be in the scope of Contractor. 4-20mA signal shall be wired to Digital RTCC / BCU panel for further transfer data to SCADA through IS / IEC 61850 compliant communications.

- 6.13. The temperature indicators (OTI & WTI) shall be so mounted that the dials are about 1200 mm from ground level. Glazed door of suitable size shall be provided for convenience of reading.

6.14. **Earthing Terminals**

- 6.14.1. Two (2) earthing pads (each complete with two (2) nos. holes, M16 bolts, plain and spring washers) suitable for connection to 75 x 12 mm galvanised steel grounding flat shall be provided each at position close to earth of the two (2) diagonally opposite bottom corners of the tank.
- 6.14.2. Two earthing terminals suitable for connection to 75 x 12 mm galvanised steel flat shall also be provided on each cooler, individual/common marshalling box and any other equipment mounted separately. For the tank-mounted equipment enclose, double earthing shall be provided through the tank for which provision shall be made through tank and connected through two flexible insulated copper link.
- 6.14.3. Equipotential flexible copper link of suitable size at least 4 Nos. for Tank mounted turret with tank and tank with cover and or Bell shall be provided. For other components like - pipes, conservator support etc connected to tank shall also be provided with equipotential flexible copper link.
- 6.14.4. Each transformer unit should have provision for earthing and connected to grounding mat when not in service. For this purpose, all line Terminals shall also be earthed through neutral by flexible copper connection. Contractor shall provide suitable arrangement for the above. 1.1kV Grade PVC FR type cable of 16 sq.mm (minimum) shall be used for above connection. Neutral shall have provision for connection to ground by a brass/tinned copper grounding bar supported from the tank by using porcelain insulator. The end of the tinned/brass copper bar shall be brought to the bottom of the tank at a convenient point for making bolted connection to 75 X 12 mm GS flat connected to station grounding mat. The other end of the tinned/brass copper bar shall be connected to the neutral bushing through flexible conductor/jumper.
- 6.15. **Core**
 - 6.15.1. The core shall be constructed from non-ageing, cold rolled high permeability grade (as per BIS) or better grain-oriented silicon steel laminations. Core material as per above specification with BIS certification is only acceptable.
 - 6.15.2. The design of the magnetic circuit shall be such as to avoid static discharges, development of short circuit paths within itself or to the earthed clamping structure and production of flux component at right angles to the plane of laminations that may cause local heating.
 - 6.15.3. The hot spot temperature and surface temperatures in the core shall be calculated for over voltage conditions specified in the document and it shall not exceed 125 deg C and 120 deg C respectively.
 - 6.15.4. Core and winding shall be capable of withstanding the shock during transport, installation and service. Adequate provision shall be made to prevent movement of core and winding relative to tank during these conditions.
 - 6.15.5. All steel sections used for supporting the core shall be thoroughly sand/shot blasted after cutting, drilling and welding.
 - 6.15.6. Each core lamination shall be insulated with a material that will not deteriorate due to pressure and hot oil.

- 6.15.7. The supporting frame work of the core shall be so designed as to avoid presence of pockets, which would prevent complete emptying of tank through drain valve or cause trapping of air during oil filling.
- 6.15.8. Adequate lifting lugs will be provided to enable the core and windings to be lifted.
- 6.15.9. Single point core earthing should be ensured to avoid circulating current. Core earth should be brought separately on the top of the tank to facilitate testing after installation on all transformers. The removable links shall have adequate section to carry ground fault current. Separate identification name plate/labels shall be provided for the 'Core' and 'Core clamp'. Cross section of Core earthing connection shall be of minimum size 80 sq.mm copper with exception of the connections inserted between laminations which may be reduced to a cross-sectional area of 20 sq. mm tinned copper where they are clamped between the laminations.
- 6.15.10. In case core laminations are divided into sections by insulating barriers or cooling ducts parallel to the plane of the lamination, tinned copper bridging strips shall be inserted to maintain electrical continuity between sections.
- 6.15.11. The insulation of core to tank, core to yoke clamp (frame) and yoke clamp (frame) to tank shall be able to withstand a voltage of 2.5 kV (DC) for 1 minute. Insulation resistance shall be minimum 500MΩ for all cases mentioned above.
- 6.16. **Windings**
- 6.16.1. The manufacturer shall ensure that windings of all transformers are made in clean, dust proof (Cleanroom class ISO 9 or better as per ISO 14644-1), humidity controlled environment with positive atmospheric pressure.
- 6.16.2. The conductors shall be of electrolytic grade copper free from scales and burrs. Oxygen content shall be as per IS 12444.
- 6.16.3. Epoxy bonded Continuously Transposed Conductor (CTC) shall be used in main winding for rated current of 400 A or more.
- 6.16.4. The insulation of transformer windings and connections shall be free from insulating compounds, which are liable to soften, ooze out, shrink or collapse and shall be non-catalytic and chemically inactive in transformer oil during service.
- 6.16.5. Coil assembly and insulating spacers shall be so arranged as to ensure free circulation of oil and to reduce the hot spot of the winding.
- 6.16.6. The coils would be made up, shaped and braced to provide for expansion and contraction due to temperature changes.
- 6.16.7. The conductor shall be transposed at sufficient intervals in order to minimize eddy currents and to equalise the distribution of currents and temperature along the winding.
- 6.16.8. The windings shall be designed to withstand the dielectric tests specified. The type of winding used shall be of time tested. An analysis shall be made of the transient voltage distribution in the windings, and the clearances used to withstand the various voltages. Margins shall be used in recognition of manufacturing tolerances and considering the fact that the system will not always be in the new factory condition.

- 6.16.9. The barrier insulation including spacers shall be made from high density pre-compressed pressboard (1.15 gm/cc minimum for load bearing and 0.95 gm/cc minimum for non-load bearing) to minimize dimensional changes. Kraft insulating paper used on conductor should have density of >0.75 g/cc.
- 6.16.10. All spacers shall have rounded edges. Radially stepped spacers between winding disks will not be accepted.
- 6.16.11. The conductor insulation shall be made from high-density (at least 0.75 gm/cc) paper having high mechanical strength. The characteristics for the paper will be reviewed at the time of design review.
- 6.16.12. An electrostatic shield, made from material that will withstand the mechanical forces, will be used to shield the high voltage windings from the magnetic circuit unless otherwise approved.
- 6.16.13. All winding insulation shall be processed to ensure that there will be no detrimental shrinkage after assembly. All windings shall be pre-sized before being clamped.
- 6.16.14. Windings shall be provided with clamping arrangements, which will distribute the clamping forces evenly over the ends of the winding.
- 6.16.15. Either brazing/crimping type of connections are permitted for joints. It shall be time proven and safely withstand the cumulative effect of stress which may occur during handling, transportation, installation and service including line to line and line to ground faults /Short circuits. Manufacturer shall have system which allows only qualified personnel to make brazing or crimping joints.
- 6.16.16. Winding paper moisture shall be less than 0.5%.

6.17. **Current carrying connections**

The mating faces of bolted connections shall be appropriately finished and prepared for achieving good long lasting, electrically stable and effective contacts. All lugs for crimping shall be of the correct size for the conductors. Connections shall be carefully designed to limit hot spots due to circulating eddy currents.

6.18. **Winding terminations into bushings**

- 6.18.1. Winding termination interfaces with bushings shall be designed to allow for repeatable and safe connection under site conditions to ensure the integrity of the transformer in service.
- 6.18.2. The winding end termination, insulation system and transport fixings shall be so designed that the integrity of the insulation system generally remains intact during repeated work in this area.
- 6.18.3. Allowances shall be made on the winding ends for accommodating tolerances on the axial dimensions of the set of bushings and also for the fact that bushings may have to be rotated to get oil level inspection gauges to face in a direction for ease of inspection from ground level.

- 6.18.4. In particular, rotation or straining of insulated connections shall be avoided during the fastening of conductor pads (or other methods) on the winding ends onto the termination surfaces of the bushing.
- 6.18.5. Suitable inspection and access facilities into the tank in the bushing oil-end area shall be provided to minimize the possibility of creating faults during the installation of bushings.

7. **Paint system and procedures**

The typical painting details for transformer main tank, pipes, conservator tank, radiator, control cabinet/ marshalling box / oil storage tank etc. shall be as given in **Annexure – E**. The proposed paint system shall generally be similar or better than this. The quality of paint should be such that its colour does not fade during drying process and shall be able to withstand temperature up to 120 deg C. The detailed painting procedure shall be finalized during award of the contract.

8. **Unused inhibited Insulating Oil**

The insulating oil shall be virgin high grade inhibited, conforming to IS 335 / IEC-60296 & all parameters specified at **Annexure – F**, while tested at oil supplier's premises. The contractor shall furnish test certificates from the supplier against the acceptance norms as mentioned at **Annexure – F**, prior to despatch of oil from refinery to site. The Unused Inhibited Insulating Oil parameters including parameters of oil used at manufacturer's works, processed oil, oil after filtration and settling are attached at **Annexure – F**. The oil test results shall form part of equipment test report.

Sufficient quantity of oil necessary for maintaining required oil level in case of leakage in tank, radiators, conservator etc. till the completion of warranty period shall be supplied.

Oil used for first filling, testing and impregnation of active parts at manufacturer's works shall be of same grade of oil which shall be supplied at site and shall meet parameters as per specification.

8.1. **Particles in the oil**

The particle analysis shall be carried out in an oil sample taken before carrying out FAT at manufacturer's works and after completion of the oil filtration at site. The procedure and interpretation shall be in accordance with the recommendation of CIGRE report WG-12.17- "Effect of particles on transformer dielectric strength". Particle limit as shown below shall be ensured by manufacturer, implying low contamination, as per CIGRE Brochure 157, Table 8. After filtration the oil is to be flushed and particle count to be measured.

Limiting value for the particle count are 1000 particle/100 ml with size $\geq 5 \mu\text{m}$; 130 particle/100 ml with size $\geq 15 \mu\text{m}$.

8.2. **Oil filling**

- 8.2.1. Procedures for site drying, oil purification, oil filling etc shall be done as per EMPLOYER Field Quality Plan (FQP).

- 8.2.2. The duration of the vacuum treatment shall be demonstrated as adequate by means of water measurement with a cold trap or other suitable method but shall generally not be less than 72 hours. The vacuum shall be measured on the top of the Transformer tank and should be less than 1mbar.
- 8.2.3. Oil filling under vacuum at site shall be done with transformer oil at a temperature not exceeding 65°C. Vacuum shall not be broken until the Transformer is oil filled up to the Buchholz relay.
- 8.2.4. The minimum safe level of oil filling (if different from the Buchholz level) to which the Transformer shall be oil filled under vacuum, shall be indicated in the manual.
- 8.2.5. The Ultra High Vacuum type oil treatment plant (on returnable basis) of adequate capacity (**generally 6000** litres per hour and above) suitable for treatment of oil in EHV class Transformer. The plant shall be capable of treatment of new oil (as per IEC 60296 and reconditioning of used oil (as per IS: 1866/IEC: 60422 for oil in service) at rated capacity on single pass basis as follow:
- i) Removal of moisture from 100 ppm to 3 ppm (max.)
 - ii) Removal of dissolved gas content from 10% by Vol. to 0.1% by vol.
 - iii) Improvement of dielectric strength break down voltage from 20 to 70 KV
 - iv) Vacuum level of degassing chamber not more than 0.15 torr/0.2 mbar at rated flow and at final stage. Machine shall have minimum of two degassing chambers and these should have sufficient surface areas to achieve the final parameters.
 - v) Filter shall be capable of removing particle size more than 0.5 micron in the filtered oil.
 - vi) Processing temperature shall be automatically controlled and have an adjustable range from 40°C to 80°C.

8.2.6. **Transportation of Oil**

The insulating oil for the Transformer shall be delivered at site generally not before 90 days from the date of commissioning, with prior information to the Employer, in view of risk involved in balk storage, pilferage and fire hazard. In case this oil is not filled in Transformer due to delay in commissioning, same oil shall be used only after testing and ensuring that oil parameters are well within the specified limits.

Insulating oil shall be delivered to the site in returnable oil drums / flexi bag / tanker. The oil drums / flexi bag / Stainless steel tanker shall be taken back without any extra cost to Employer within generally 45 days after utilisation of oil but in any case, before contract closing. However, the spare oil shall be delivered in non-returnable drums.

9. **Spare Transformer Units Connection Arrangement**

Detail procedure for storage of spare transformer unit with and without **isolator switching arrangement** is enclosed at **Annexure-L**.

10. **Bushings**

- 10.1. Bushings shall be robust and designed for adequate cantilever strength to meet the requirement of seismic condition, substation layout and movement along with the spare transformer with bushing erected and provided with proper support from one foundation to another foundation within the substation area. The electrical and mechanical

characteristics of bushings shall be in accordance with IEC: 60137/DIN 42530. All details of the bushing shall be submitted for approval and design review.

- 10.2. 800kV, 420kV and 52kV Bushings shall be either of the following type:
- a) OIP (Oil impregnated Paper) with porcelain / composite polymer housing
 - b) or RIP (Resin Impregnated paper) condenser type with composite polymer insulator (housing)
 - c) or RIS (Resin Impregnated Synthetic) condenser type with composite polymer insulator (housing).

36kV Neutral bushing shall be solid or oil communicating type with porcelain housing.

- 10.3. Oil filled condenser type bushing shall be provided with at least following fittings:
- a) Oil level gauge
 - b) Tap for capacitance and tan delta test. Test taps relying on pressure contacts against the outer earth layer of the bushing is not acceptable
 - c) Oil filling plug & drain valve (if not hermetically sealed)
- 10.4. Where current transformers are specified, the bushings shall be removable without disturbing the current transformers.
- 10.5. Bushings of identical rating of different makes shall be interchangeable to optimise the requirement of spares. Mounting dimensions of bushing shall be as per drawing mentioned at **Annexure – C**.
- 10.6. Porcelain used in bushing manufacture shall be homogenous, free from lamination, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified, tough and impervious to moisture.
- 10.7. Polymer or composite insulator shall be seamless sheath of a silicone rubber compound. The housing & weather sheds should have silicon content of minimum 30% by weight. It should protect the bushing against environmental influences, external pollution and humidity. It shall be extruded or directly moulded on the core. The interface between the housing and the core must be uniform and without voids. The strength of the bond shall be greater than the tearing strength of the polymer. The manufacturer shall follow non-destructive technique (N.D.T.) to check the quality of jointing of the housing interface with the core. The technique being followed with detailed procedure and sampling shall be decided during finalization of MQP.

The weather sheds of the insulators shall be of alternate shed profile as per IS/IEC 60815-3. The weather sheds shall be vulcanized to the sheath (extrusion process) or moulded as part of the sheath (injection moulding process) and free from imperfections. The vulcanization for extrusion process shall be at high temperature and for injection moulding shall be at high temperature & high pressure. Any seams / burrs protruding axially along the insulator, resulting from the injection moulding process shall be removed completely without causing any damage to the housing. The track resistance of housing and shed material shall be class 1A4.5 according to IEC60587. The strength of the weather shed to sheath interface shall be greater than the tearing strength of the polymer. The composite insulator shall be capable of high pressure washing.

End fittings shall be free from cracks, seams, shrinks, air holes and rough edges. End fittings should be effectively, sealed to prevent moisture ingress, effectiveness of sealing system must be supported by test documents. All surfaces of the metal parts shall be perfectly smooth with the projecting points or irregularities, which may cause corona. All load bearing surfaces shall be smooth and uniform so as to distribute the loading stresses uniformly.

The hollow silicone composite insulators shall comply with the requirements of the IEC publications IEC 61462 and the relevant parts of IEC 62217. The design of the composite insulators shall be tested and verified according to IEC 61462 (Type & Routine test).

- 10.8. Clamps and fittings shall be of hot dip galvanised/stainless steel.
- 10.9. Bushing turrets shall be provided with vent pipes, to route any gas collection through the Buchholz relay.
- 10.10. No arcing horns shall be provided on the bushings.
- 10.11. Corona shield shall be provided at 765kV Bushing terminal (Air end) to minimise corona.
- 10.12. RIP/RIS Bushing shall be specially packed to avoid any damage during transit and suitable for long storage, with non-returnable packing wooden boxes with hinged type cover. Without any gap between wooden planks. Packing Box opening cover with nails/screws type packing arrangement shall not be acceptable.
- 10.13. RIP Bushing oil end portion shall be fitted with metal housing with positive dry air pressure and a suitable pressure monitoring device shall be fitted on the metal housing during storage to avoid direct contact with moisture with epoxy. Alternatively, oil filled metal housing with suitable arrangement for taking care oil expansion due to temperature variations shall also be acceptable. Manufacturer shall submit drawing/documents of packing for approval during detail engineering. Detail method for storage of bushing including accessories shall be brought out in the instruction manual.
- 10.14. The terminal marking and their physical position shall be as per IS 2026.
- 10.15. Tan delta at variable frequency (in the range of 20 Hz to 350 Hz) shall be carried out on each condenser type bushing (OIP & RIP) at transformer manufacturing works / bushing manufacturing works as routine test before despatch and the result shall be compared at site during commissioning to verify the healthiness of the bushing.
- 10.16. Tan δ value of RIP / RIS condenser bushing shall be 0.005 (max.) in the temperature range of 20°C to 90°C. The measured Tan δ value at site of in-service bushing should not exceed by 0.001 w.r.t. factory results (measured at approx. similar temperature conditions) during warrantee period.

Tan delta value of OIP Bushing shall be 0.004 (Max) measured at ambient temperature. The measured Tan δ value at site of in-service bushing should not exceed by 0.001 w.r.t. factory results during warrantee period.

11. Neutral Formation and Earthing Arrangement.

The contractor shall connect the neutrals of three (3) 1-phase transformers by overhead connection using 3" IPS Al tube. The neutral formation shall be such that neutral winding of single-phase spare transformer can be disconnected or connected to of the three phase banks unless approved otherwise. The connection from the neutral bushing to neutral bus shall be through 3" IPS Al tube and wherever flexible jumper needs to be provided, same shall be through twin conductor. All material like Bus post insulator, Aluminium tube, conductor, clamps & connectors, earthing materials, support structure, hardware etc required for neutral formation and connection with neutral CT and earthing of neutral shall be provided by contractor.

12. Tertiary Delta Formation

The contractor shall connect 33kV tertiary of single-phase auto-transformers in DELTA configuration by overhead connection to operate in 3-Ph Bank. The Delta shall be formed by approximate size of 3" IPS Al tube, which shall be insulated with heat shrinkage insulating sleeve (EMPLOYER approved make) of atleast 52kV class of adequate thickness and shall be supported by structure mounted bus post insulators at suitable intervals. Jumpers (twin) wherever provided shall also be insulated using suitable insulation tape or sleeve atleast 52kV class at site. The minimum phase to phase horizontal spacing for delta formation shall be 1.5 meter. All associated materials like bus post insulators, Aluminium tube, conductor, clamps & connectors, support structures, hardware etc. required for tertiary delta formation shall be provided by the contractor.

13. Cooling Equipment and its Control

13.1. Cooling Equipment

13.1.1. The cooler shall be designed using 2 x 50% radiator banks. Design of cooling system shall satisfy the performance requirements. The radiator shall be of sheet steel in accordance with IS 513 and minimum thickness 1.2 mm.

13.1.2. Each radiator bank shall be provided with the following accessories:

- (a) Cooling Fans, Oil Pumps, Oil Flow Indicator (as applicable)
- (b) Top and bottom shut off valve of atleast 80mm size.
- (c) Drain Valve and sampling valve
- (d) Top and bottom oil filling valves
- (e) Air release plug at top
- (f) Two grounding terminals for termination of two (2) Nos. 75x12 mm galvanised steel flats.
- (g) Thermometer pockets with captive screw caps at cooler inlet and outlet.
- (h) Lifting lugs

13.1.3. One number standby fan shall also be provided with each radiator bank.

13.1.4. Cooling fans shall not be directly mounted on radiator, which may cause undue vibration. These shall be located so as to prevent ingress of rain water. Each fan shall be suitably protected by galvanised wire guard. The exhaust air flow from cooling fan shall not be directed towards the main tank in any case.

13.1.5. Two (2), 100% centrifugal or axial in line oil pumps, if applicable, (out of which one pump shall be standby) shall be provided with each radiator bank. Measures shall be

taken to prevent mal-operation of Buchholz relay when all oil pumps are simultaneously put into service. The pump shall be so designed that upon failure of power supply to the pump motor, the pump impeller will not limit the natural circulation of oil. The changeover to standby oil pump in case of failure of service oil pump shall be automatic.

- 13.1.6. Each radiator bank shall be detachable and shall be provided with flanged inlet and outlet branches. Expansion joint shall be provided on top and bottom cooler pipe connection.
- 13.2. Sufficient number of thermometer pockets fitted with captive screw cap on the inlet and outlet of tank side pipe of cooler bank shall be provided to record temperature during temperature rise test. Suitable arrangement shall be made for bank mounted cooler arrangement.
 - 13.2.1. An oil flow indicator shall be provided for the confirmation of the oil pump operating in a normal state. An indication in the flow indicator and potential free contacts for remote alarm shall be provided to indicate reverse flow of oil/loss of oil flow.
 - 13.2.2. Valves shall be provided across the pump and oil flow indicator to avoid oil drain and long outage during maintenance / replacement of pump and oil flow indicator.
 - 13.2.3. Cooling fans and oil pump motors shall be suitable for operation from 415 volts, three phase 50 Hz power supply and shall be of premium efficiency class IE3 conforming to IS: 12615. Each cooling fan and oil pump motors shall be provided with starter, thermal overload and short circuit protection. The motor winding insulation shall be conventional class 'B' type. Motors shall have hose proof enclosure equivalent to IP: 55 as per IS/IEC 60034-5.
 - 13.2.4. The cooler pipes, support structure including radiators and its accessories shall be hot dip galvanised or corrosion resistant paint should be applied to external surface of it.
 - 13.2.5. Air release device and oil plug shall be provided on oil pipe connections. Drain valves shall be provided so that each section of pipe work can be drained independently.
- 13.3. **Control of Cooling Equipment**
 - 13.3.1. Automatic operation control of fans/pumps shall be provided (with temperature change) from contacts of winding temperature indicator. The Contractor shall recommend the setting of WTI for automatic changeover of cooler control from ONAN to ONAF and then to OFAF /ODAF or ONAN to ONAF1 and then ONAF2. The setting shall be such that hunting i.e. frequent start-up operations for small temperature differential do not occur.
 - 13.3.2. Suitable manual control facility for cooler fans and oil pumps shall be provided. Selector switches / push buttons shall also be provided in the cooler control cabinet to disconnect the automatic control and start/stop the fans and pump manually.
 - 13.3.3. The changeover to standby radiator bank oil pump in case of failure of any service oil pump shall be automatic.
 - 13.3.4. In addition to the traditional starting of fan and pump by oil / winding temperature, the starting of forced cooling shall be done if the load exceeds a current setting of 0.6 p.u. for 5 seconds.

- 13.3.5. Once started, the cooling shall remain in operation for a minimum duration of 30 minutes. This timer shall be at least adjustable from 15 to 60 minutes. Furthermore, a one-week timer is required to check the healthiness of the cooling system on a routine basis for one hour at a time. Starting the pumps on load shall provide the cooling system a lead on the temperature that is about to follow during high loading conditions. Spurious operation should however be avoided by appropriate settings. All settings shall be adjustable.
- 13.3.6. Adequate warning/ safety labels are required to indicate that the fans may start at any time.
- 13.3.7. If any one group(s) is out of service and isolated, this shall not affect the automatic starting of the other radiator banks.
- 13.3.8. Following lamp indications shall be provided in cooler control cabinet:
- a) Cooler Supply failure (main)
 - b) Cooler supply changeover
 - c) Cooler Supply failure (standby)
 - d) Control Supply failure
 - e) Cooling fan supply failure for each bank
 - f) Cooling pump supply failure for each pump
 - g) Common thermal overload trip
 - h) Thermal overload trip for each fan/pump
 - i) No oil flow/reverse flow for pumps
 - j) Stand by fan/pump ON
- One potential free contact for each of the above conditions shall be wired independently to the terminal blocks of cooler control cabinet for further wiring to CMB.
- 13.3.9. Redundant Programmable Logic Control (PLC) based control of cooling system, meeting all specified functional requirements, shall also be acceptable.
- 13.3.10. The cooler control cabinet / Individual Marshalling box shall have all necessary devices meant for cooler control and local temperature indicators. All the contacts of various protective devices mounted on the transformer and all the secondary terminals of the bushing CTs shall also be wired upto the terminal board in the cooler control cabinet/Individual Marshalling box. All the CT secondary terminals in the cooler control cabinet shall have provision for shorting to avoid CT open circuit while it is not in use.
- 13.3.11. All the necessary terminations for remote connection to Purchaser's panel shall be wired upto the Common Marshalling box.
- 13.3.12. Control and power supplies are to be given for Cooler circuits after suitable selection at Common Marshalling Box. Necessary isolating switches and protective devices shall be provided at suitable points as per Purchaser's approved scheme.
- 13.3.13. The Contractor shall derive AC power for Cooler Control Circuitry from the AC feeder as mentioned above. In case auxiliary power supply requirement for Cooler Control Mechanism is different than station auxiliary AC supply, then all necessary converters

shall be provided by the Contractor. Details of stationed auxiliary power supply are mentioned in GTR specification.

13.4. **Auxiliary Power Supply for OLTC, Cooler Control and Power Circuit**

- 13.4.1. Two auxiliary power supplies, 415 volt, three phase four (4) wire shall be provided at common marshalling box. All loads shall be fed by one of the two sources through an electrically interlocked automatic transfer scheme housed in the CMB. Power supply to individual phase unit shall be extended from the CMB. Power supply to spare unit shall be extended from nearest CMB only. Suitably rated power contactors, separate MCBs/MCCBs shall be provided in the Common Marshalling Box for each circuit.
- 13.4.2. For each circuit, suitably rated MCBs/MCCBs as required for further distribution of auxiliary power supply to DM boxes, Online Gases and moisture monitoring system, Online drying system and Fibre optic sensor Box etc. (as applicable), shall be provided by contractor, in individual marshalling boxes /cooler control boxes.
- 13.4.3. Auxiliary power supply distribution scheme shall be submitted for approval. Supply and laying of Power, Control and special cables from common marshalling box to individual MB/Cooler Control Cubicle (including spare unit) & further distribution from IMB/CCC to all accessories is in the scope of the contractor. Further any special cable (if required) from CMB to Owner's Control Panels is also in the scope of the contractor.
- 13.4.4. Design features of the transfer scheme shall include the following:
 - a) Provision for the selection of one of the feeder as normal source and other as standby.
 - b) Upon failure of the normal source, the loads shall be automatically transferred after an adjustable time delay to standby sources.
 - c) Indication to be provided at cooler control cabinet for failure of normal source and for transfer to standby source and also for failure to transfer.
 - d) Automatic re-transfer to normal source without any intentional time delay following re-energization of the normal source.
 - e) Both the transfer and the re-transfers shall be dead transfers and AC feeders shall not be paralleled at any time.

13.5. **Valves**

- 13.5.1. All valves upto and including 100 mm shall be of gun metal or of cast steel/cast iron. Larger valves may be of gun metal or may have cast iron bodies with gun metal fittings. They shall be of full way type with internal screw and shall open when turned counter clock wise when facing the hand wheel.
- 13.5.2. Suitable means shall be provided for locking the valves in the open and close positions. Provision is not required for locking individual radiator valves.
- 13.5.3. Each valve shall be provided with the indicator to show clearly the position of the valve.
- 13.5.4. All valves flanges shall have machined faces. Drain valves/plugs shall be provided in order that each section of pipe work can be drained independently.
- 13.5.5. All valves in oil line shall be suitable for continuous operation with transformer oil at 115 deg C.

- 13.5.6. Gland packing/gasket material shall be of “O” ring of nitrile rubber for all the valve’s flanges. All the flanges shall be machined.
- 13.5.7. The oil sampling point for main tank shall have two identical valves put in series. Oil sampling valve shall have provision to fix rubber hose of 10 mm size to facilitate oil sampling.
- 13.5.8. Valves or other suitable means shall be provided to fix various on line DGA monitoring systems to facilitate continuous monitoring.

Type of valves shall be used for transformer as per following table. The location, size of valves for other application shall be finalised during design review.

Sr. No.	Description of Valve	Type
1	Drain Valve	Gate
2	Filter valve	Gate
3	Sampling Valve	Globe
4	Radiator isolation valve	Butterfly
5	Buchholz relay isolation valve	Gate
6	Sudden pressure relay	Gate
7	OLTC- tank equalizing valve	Gate / Needle
8	OLTC Drain cum filling valve	Gate
9	Valve for vacuum application on Tank	Gate
10	Conservator Drain valve	Gate
11	Aircell equalizing valve	Gate/Globe/Ball
12	Valve for Conservator vacuum (top)	Gate
13	Filter valve for Cooler Bank (Header)	Gate
14	Cooler Bank isolation valve	Butterfly
15	Pump Isolation valve	Butterfly
16	Valve for UHF Sensors	Gate

- 13.5.9. All valves shall be painted with a shade (preferably red or yellow) distinct and different from of main tank surface and as per the painting system and procedure specified.
- 13.5.10. All hardware used shall be hot dip galvanised / stainless steel.

14. Cabling

- 14.1. Buchholz Relay, Magnetic Oil Level Gauge, Pressure Relief Device & Sudden pressure relay to be wired through unarmoured cable of 1.5 sq.mm (minimum), inside GI conduit, with no part exposed. Cable shall be protected by flexible stainless steel pipe, at both ends as per requirement. Proper sealing arrangement to be provided at both ends to avoid ingress of water.

The cross section of “control cable” shall be 1.5 sq.mm (minimum) except for CT circuits which should be 2.5 sq.mm (minimum).

All other cables shall be armoured type and shall be routed through covered cable tray or GI conduit and shall be properly dressed.

14.2. Cable terminations shall be through stud type TB and ring type lugs. Typical Technical specification for cables is attached at Annexure-H. All cables should be provided from approved sources with valid type test report. However, charges for type testing is not envisaged. Both ends of all the wires (control & power) shall be provided with proper ferrule numbers for tracing and maintenance. Further, any special cables (if required) shall also be considered included in the scope. All cable accessories such as glands, lugs, cable tags/ numbers etc. as required shall be considered included in the scope of supply.

14.3. Cabling of spare unit with isolator switching arrangement shall be in such a way that spare unit of transformer can be connected in place of faulty unit without physically shifting and all the control, protection, indication signals of spare unit shall be brought in common marshalling box of all the banks. From CMB all the control, protection and indication signals of R, Y, B and Spare units shall be transferred to Purchaser's Control panels / SCADA. Change-over of spare unit signals with faulty unit shall be done through Purchaser's C & R panels / SCADA level. Changeover of RTCC signals shall be carried out in CMB (Please refer clause 15.3.1).

15. ON Load Tap Changing (OLTC) Equipment (Vacuum or Oil type) (If applicable)

15.1. Main OLTC Gear Mechanism

15.1.1. Each single phase transformer shall be provided with voltage control equipment of the tap changing type for varying its effective transformation ratio whilst the transformers are on load.

15.1.2. OLTC shall be motor operated suitable for local as well as remote operation. The diverter switch or arcing switch shall be designed so as to ensure that its operation once commenced shall be completed independently of the control relays or switches, failure of auxiliary supplies etc. To meet any contingency which may result in incomplete operation of the diverter switch, adequate means shall be provided to safeguard the transformer and its ancillary equipment.

15.1.3. The current diverting contacts shall be housed in a separate oil chamber not communicating with the oil in main tank of the transformer. The contacts shall be accessible for inspection without lowering oil level in the main tank and the contacts shall be replaceable.

15.1.4. Necessary safeguards shall be provided to avoid harmful arcing at the current diverting contacts in the event of operation of the OLTC gear under overload conditions of the transformer.

15.1.5. The OLTC oil chamber shall have oil filling and drain valve, oil sampling valve, relief vent and level glass. Oil sampling valve of minimum size, accessible from ground, shall be provided to take sample of oil from the OLTC chamber. It shall also be fitted with an oil surge relay, which shall be connected between OLTC oil chamber and separate conservator tank.

15.1.6. Tap changer shall be so mounted that bell cover of transformer can be lifted without removing connections between windings and tap changer.

15.2. Local OLTC Control Cabinet (Drive Mechanism Box)

Each transformer unit of OLTC gear shall have following features:

- 15.2.1. OLTC shall be suitable for manually handle operated and electrically motor operated. For local manual operation from Local OLTC Control cabinet (Drive Mechanism Box), an external handle shall be provided.
- 15.2.2. OLTC's Local control cabinet shall be mounted on the tank in accessible position. The cranking device for manual operation for OLTC gear shall be removable and suitable for operation by a man standing at ground level. The mechanism shall be complete with the following.
- Mechanical tap position indicator, which shall be clearly visible from near the transformer.
 - A mechanical operation counter of at least five digits shall be fitted to indicate the number of operations completed and shall have no provision for resetting.
 - Mechanical stops to prevent over-cranking of the mechanism beyond the extreme tap positions.
 - The manual control considered, as back up to the motor operated on load tap changer control shall be interlocked with the motor to block motor start-up during manual operation.
 - The manual operating mechanism shall be labelled to show the direction of operation for raising the voltage and vice-versa.
 - An electrical interlock to cut-off a counter impulse for reverse step change being initiated during a progressing tap change and until the mechanism comes to rest and resets circuits for a fresh position.
- 15.2.3. For electrical operation from local as well as remote, motor operated mechanism shall be provided. It shall not be possible to operate the electric drive when the manual operating gear is in use. It shall not be possible for any two controls to be in operation at the same time. Transfer of source in the event of failure of one AC supply shall not affect the tap changer. Thermal device or other means shall be provided to protect the motor and control circuit.
- 15.2.4. The Local OLTC Drive Mechanism Box shall house all necessary devices meant for OLTC control and indication. It shall be complete with the followings:
- i. A circuit breaker/contactors with thermal overload devices for controlling the AC Auxiliary supply to the OLTC motor
 - ii. Emergency push button to stop OLTC operation
 - iii. Cubicle light with door switch
 - iv. provided with anti-condensation metal clad heaters to prevent condensation of moisture
 - v. Padlocking arrangement for hinged door of cabinet
 - vi. Cable terminal glands for power and control cables to the OLTC gear
 - vii. All contactors relay coils and other parts shall be protected against corrosion, deterioration due to condensation, fungi etc.
 - viii. The cabinet shall be tested at least IP 55 protection class.
- 15.2.5. All relays and operating devices shall operate correctly at any voltage within the limits specified in GTR. In case auxiliary power supply requirement for OLTC DM Box is different than station auxiliary AC supply, then all necessary converters shall be provided by the Contractor.

- 15.2.6. Operating mechanism for on load tap changer shall be designed to go through one step of tap change per command only, until the control switch is returned to the off position between successive operations / repeat commands.
- 15.2.7. Limit switches shall be provided to prevent overrunning of the mechanism and shall be directly connected in the control circuit of the operating motor provided that a mechanical de-clutching mechanism is incorporated. In addition, a mechanical stop shall be provided to prevent over-running of the mechanism under any condition. An interlock to cut-out electrical control when it tends to operate the gear beyond either of the extreme tap positions.
- 15.2.8. OLTC local control cabinet shall be provided with tap position indication for the transformer. The contractor shall also provide a set of instruments for tap position indication in the control room (in digital RTCC relay or control panel in case of conventional RTCC).
- 15.2.9. 'Local-remote' selector switch shall be provided in the local OLTC control cabinet. In Local mode, all electrical commands from remote (from CMB, Digital RTCC, SCADA etc.) shall be cut-off/blocked. Electrical operations to change tap positions shall be possible by using raise/lower push buttons under local mode from DM Box. In remote mode, electrical commands from CMB/ Digital RTCC/SCADA etc shall be executed. The remote-local selector switch shall be having at-least two spare contacts per position.
- 15.2.10. Following minimum LED indications shall be provided in DM box:
- a. INCOMPLETE STEP which shall not operate for momentary loss of auxiliary power.
 - b. OLTC motor overload protection operated
 - c. Supply to DM Motor fail
 - d. OLTC IN PROGRESS
 - e. Local / Remote Selector switch position of DM
 - f. OLTC upper/lower limits reached
 - g. 415V Main AC supply ON
 - h. (h) 415V Standby AC supply ON
- 15.2.11. Following minimum contacts shall be available in DM Box, which shall be wired to CMB. Further these contacts shall be wired to Digital RTCC panel:
- i. INCOMPLETE STEP, which shall not operate for momentary loss of auxiliary power.
 - j. OLTC motor overload protection
 - k. Supply to DM Motor fail
 - l. OLTC IN PROGRESS
 - m. Local / Remote Selector switch
 - n. OLTC upper/lower limits reached
- 15.2.12. OLTC Tap position indication shall be provided in DM Box. Drive Mechanism shall be equipped with a fixed resistor network capable of providing discrete voltage steps or provide 4-20mA transducer outputs for tap position indication in CMB and input to Digital RTCC/SCADA system.
- 15.2.13. All relays, switches, fuses etc. shall be mounted in the OLTC local control cabinet and shall be clearly marked / labelled for the purpose of identification. Both ends of all the

wires (control & power) connected to Drive Mechanism Box must be provided with proper ferrule nos. for tracing and maintenance.

- 15.2.14. A permanently legible lubrication chart if required shall be fitted within the OLTC local control cabinet.

15.3. **OLTC Control from Common Marshalling Box (CMB)**

- 15.3.1. It shall be possible to monitor, control/operate, the OLTC of all the three 1-ph of a transformer bank from Common Marshalling Box. The control and monitoring terminations of a spare transformer unit shall be brought to CMB. The necessary switching arrangement through male-female plug-in TB assembly shall be provided for replacing spare unit with any one of the faulty phase unit for monitoring & control from CMB.
- 15.3.2. 'Independent-combined-remote selector switch, raise/lower switch and emergency stop Push Button shall be provided in the common marshalling box for OLTC control.
- 15.3.3. When the selector switch is in **independent** position, the OLTC control shall be possible from individual Local OLTC Control Cabinet (DM Box) only.
- 15.3.4. In '**combined position**', raise-lower switch(provided in the CMB), shall be used to operate for bank of three single phase transformers from CMB.
- 15.3.5. In '**remote position**' control of OLTC shall be possible from Digital RTCC/SCADA etc.
- 15.3.6. From CMB, the operation of OLTC shall be for 3-phases of transformer units without producing phase displacement. Independent operation of each single phase transformer from CMB/ Digital RTCC/SCADA will be prevented.
- 15.3.7. Following minimum **LED indications** shall be provided in CMB:
- a. INCOMPLETE STEP
 - b. OLTC motor overload protection
 - c. Supply to DM Motor fail
 - d. OLTC IN PROGRESS
 - e. Local / Remote Selector switch positions of DM
 - f. OLTC upper/lower limits reached
 - g. 415V Main AC supply ON
 - h. 415V Standby AC supply ON

Following **contacts** shall be wired to TBs in CMB for further wiring to Control & Relay Panels.

- i. 415V Main AC supply Fail
- j. 415V Standby AC supply Fail

Following **contacts** shall be wired to digital RTCC Panel:

- a. INCOMPLETE STEP
- b. OLTC motor overload protection
- c. Supply to DM Motor fail
- d. OLTC IN PROGRESS
- e. Local / Remote Selector switch positions of DM
- f. OLTC upper/lower limits reached

g. 'Independent-combined-remote' selector switch positions of CMB

Further, OLTC Tap position Digital indications for all three 1-Ph Transformer units either separately or through selector switch shall be provided in CMB. The same shall also be wired to Digital RTCC Panel to display tap positions for all three 1-ph unit separately.

15.4. **Digital RTCC Panel**

15.4.1. The digital RTCC relay shall have Automatic Tap Changer control and monitoring relay with Automatic Voltage Regulating features (referred as **Digital RTCC relay**) to remotely control and monitor OLTC.

15.4.2. Each Digital RTCC relay shall be used to control 1 bank of transformers (i.e. 3 Nos. 1-Phase units or 1 No. 3-Phase unit). Quantity of the Digital RTCC relays shall be as per BPS. Digital RTCC panel, for accommodating/mounting the above Digital RTCC relays shall be supplied within the scope.

For existing substations, the requirements of RTCC relays are specified in Section Project and digital relays and associated required cables and accessories for the same shall be included in the scope.

15.4.3. Digital RTCC relay shall be microprocessor based adopting the latest state of the art design & technology with in-built large display for ease of programming and viewing. The unit supplied shall be field programmable so that in the event of change in transformer / location, it could be customized to site conditions without sending back to works. The programming shall be menu driven and easily configurable. If it is designed with draw out type modules, it should take care of shorting all CT inputs automatically while drawing out. The CT / VT ratio shall be field programmable and Relay shall display the actual HV Voltage and current considering suitable multiplying factors. The system shall be self-sufficient and shall not require any additional devices like parallel balancing module etc.

All Digital RTCC Relays shall be of same make for smooth integration of these relays for parallel operations of all transformers in the substation.

15.4.4. The RTCC Panel shall be provided with digital RTCC relay having Raise/Lower push buttons, Manual/ Automatic mode selection features, Master / Follower/ Independent/ Off mode selection features for control of OLTC. Touch screen option in the relay, instead of electrical push button/switch is also acceptable.

15.4.5. **In Manual Mode:** In this mode, power system voltage based automatic control from digital RTCC relay shall be blocked and commands shall be executed manually by raise/lower push buttons.

15.4.6. **In Auto Mode:** In Auto mode, digital RTCC relay shall automatically control OLTC taps based on power system voltage and voltage set points. An interlock shall be provided to cut off electrical control automatically upon recourse being taken to the manual control in emergency.

15.4.7. **Master / Follower/ Independent/ Off mode**

Master / Follower parallel operation is required with Group simultaneous feature in Digital RTCC relay. Master-follower scheme implies that controlled decision shall be taken by the Master and control actions (Raise/Lower tap position) shall be executed simultaneously by Master & Follower units. Same logic needs to be implemented in digital RTCC relays.

Master Position: If the digital RTCC relay is in master position, it shall be possible to control the OLTC units of other parallel operating transformers in the follower mode by operation from the master unit.

Follower Position: If the digital RTCC relay is in Follower position, control of OLTC shall be possible only from panel where master mode is selected.

Independent Position: In independent position of selector switch, control of OLTC shall be possible only from the panel where independent mode is selected.

Suitable interlock arrangement shall be provided to avoid unwanted/inconsistent operation of OLTC of the transformer

15.4.8. **Raise/Lower control:** The remote OLTC scheme offered shall have provision to raise or lower taps for the complete bank of three 1-phase transformers / 3-Phase Transformers. Individual 1-phase OLTC operation shall not be possible from the remote control panel.

15.4.9. Digital RTCC relays shall communicate with SCADA using IEC 61850 through FO port to monitor, parameterise & control the OLTC. Any software required for this purpose shall be supplied. The supplied software shall not have restriction in loading on multiple computers for downloading and analyzing the data. Software shall indicate the current overview of all measured parameters of the connected transformer in real time. The digital RTCC Relay shall have multiple selectable set point voltages and it shall be possible to select these set points from SCADA, with a facility to have the possibility of additional set points command from SCADA.

Communication between the Digital RTCC relays to execute the commands for parallel operation shall be implemented using required communication protocol. IEC- 61850 GOOSE messaging between Digital RTCC relays for OLTC parallel operation is not permitted. Suitable communication hardware shall be provided to communicate up to distance of 1km between digital RTCC relays. Scope shall also include communication cables between digital RTCC relays. Cables as required for parallel operation of OLTCs of all transformers (including existing transformers wherever required) from Digital RTCC relays shall be considered included in the scope of bidder.

15.4.10. The Digital RTCC relay shall have additional programmable Binary Inputs (minimum 7 Nos.) and Binary outputs (minimum 7 Nos.) for Employer's future use. It shall be possible to have additional module for Binary Input / output as well as Analogue input module depending upon requirement.

15.4.11. The relays shall ensure positive completion of lowering/raising of the OLTC tap, once the command is issued from the relay. "Step-by-Step" operation shall be ensured so that only one tap change from each tap changing pulse shall be effected. If the command remains in the "operate" position, lock-out of the mechanism is to be ensured.

- 15.4.12. Following minimum indications/alarms shall be provided in Digital RTCC relay either through relay display panel or through relay LEDs:
- a. INCOMPLETE STEP alarm
 - b. OLTC motor overload protection alarm
 - c. Supply to DM Motor fail alarm
 - d. OLTC IN PROGRESS alarm
 - e. Local / Remote Selector switch positions in DM Box
 - f. OLTC upper/lower limits reached alarm
 - g. OLTC Tap position indications for transformer units
 - h. Independent-combined-remote selector switch positions of CMB
(In case of single phase transformer)
 - i. 415V, AC Main Supply Fail.
 - j. 415V, AC Standby Supply Fail
- 15.4.13. In case of parallel operation or 1-Phase Transformer unit banks, OLTC out of step alarm shall be generated in the digital RTCC relay for discrepancy in the tap positions.

16. SCADA Integration and Interconnection

- 16.1.1. All required power & control cables including optical cable, patch chord (if any) upto Common MB shall be in the scope of contractor. Further, any special cable between CMB to switchyard panel room/control room shall be under the present scope. All cable from RTCC to OLTC Drive Mechanism Box shall be provide (if applicable).
- 16.1.2. Fiber optic cable, power cable, control cables, as applicable, between CMB to switchyard panel room/control room and power supply (AC & DC) to MB and integration of above said IEC-61850 compliant equipment with Substation Automation System shall be under the scope of EPC contractor.
- 16.1.3. Cooling and OLTC of transformers shall be monitored and controlled from SCADA
- 16.1.4. SCADA Integration of online monitoring equipment (**if applicable**):

All the online monitoring equipment i.e. Online Dissolved Gas (Multi-gas) and Moisture Analyser, On-line insulating oil drying system (Cartridge type) etc. provided for individual transformer unit including Spare (if any), are IEC 61850 compliant (either directly or through a Gateway). The monitoring equipment are required to be integrated with SAS through managed Ethernet switch conforming to IEC 61850. This Ethernet switch shall be provided in IMB or CMB. The switch shall be powered by redundant DC supply (110V or as per available Station DC supply). Ethernet switch shall be suitable for operation at ambient temperature of 50 Deg C.

17. Constructional features of Cooler Control Cabinet/ Individual Marshalling Box/ Common Marshalling Box/ Junction Box / Outdoor cubicle (except DM box)

- 17.1. Each single-phase transformer unit shall be provided with local OLTC Drive Mechanism Box, cooler control cabinet /individual marshalling box, Digital RTCC panel and Common Marshalling Box (for a bank of three 1-phase units).
- 17.2. Common marshalling box shall be floor mounted and of size, not less than 1600mm (front) X 650mm (depth) X 1800mm (height). Individual Marshalling Box and Cooler Control Box shall be tank mounted.

- 17.3. The cooler control cabinet / individual marshalling box, common marshalling box, Junction box and all other outdoor cubicles (except OLTC Drive Mechanism box) shall be made of stainless-steel sheet of minimum grade of SS304 (SS 316 for coastal area) and of minimum thickness of 1.6 mm. Digital RTCC panel shall be made of CRCA sheet of minimum thickness of 2.5mm and shall be painted suitably as per **Annexure – E**.
- 17.4. The degree of protection shall be IP: 55 for outdoor and IP: 43 for indoor in accordance with IS 13947/IEC: 60947.
- 17.5. All doors, removable covers and plates shall be gasketed all around with suitably profiled. All gasketed surfaces shall be smooth straight and reinforced if necessary to minimize distortion to make a tight seal. For Control cubicle / Marshalling Boxes etc., which are outdoor type, all the sealing gaskets shall be of EPDM rubber or any better approved quality, whereas for all indoor control cabinets / Digital RTCC panel, the sealing gaskets shall be of neoprene rubber or any better approved quality. The gaskets shall be tested in accordance with approved quality plan, IS 1149 and IS 3400.
- 17.6. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh of brass. All the control cabinets shall be provided with suitable lifting arrangement. A space heater and cubicle lighting with ON-OFF switch shall be provided in each panel.
- 17.7. All the cabinets except Common Marshalling Box & Digital RTCC panel shall be tank mounted. All the separately mounted cabinets and panels shall be free standing floor mounted type and have domed or sloping roof.

18. Fittings & accessories

The following fittings & accessories (as applicable) shall be provided with each transformer covered in this specification. The fittings listed below are not exhaustive and other fittings, which are required for satisfactory operation of the transformer, are deemed to be included.

- a. Conservator for main tank with aircell, oil filling hole and cap, isolating valves, drain valve, magnetic oil level gauge (with canopy) with high and low oil level alarm contacts and prismatic oil level gauge and Dehydrating Silicagel Filter Breather with flexible connection pipes to be used during replacement of any silicagel breather

Conservator for OLTC with drain valve, oil surge Relay, filling hole with cap, prismatic oil level gauge and Dehydrating Silicagel Filter Breather with flexible connection pipes to be used during replacement of any silicagel breather

- b. Pressure relief devices with special shroud to direct the oil
- c. Sudden pressure relief relay
- d. Buchholz relay double float, reed type with isolating valves on both sides, bleeding pipe with pet cock at the end to collect gases and alarm / trip contacts
- e. Air release plug

- f. Conservator air cell rupture detection relay
- g. Inspection openings and covers
- h. Bushing with metal parts and gaskets to suit the termination arrangement
- i. Winding & Oil temperature indicators (Local & Remote)
- j. Cover lifting eyes, transformer lifting lugs, jacking pads, towing holes and core and winding lifting lugs
- k. Protected type alcohol in glass thermometer or magnetic or micro-switch type dial type temperature indicator (Mercury should not be used).
- l. Bottom and top filter valves with threaded male adaptors, bottom sampling valve and drain valve
- m. Rating and diagram plates on transformers and auxiliary apparatus (English & Hindi)

On load tap changing gear, OLTC DM Box, individual marshalling box / Cooler control cabinet, Common Marshalling Box, Fibre optic sensor box and Digital RTCC Panel

- n. Cooling equipment including fans, pumps and radiators
- o. Bushing current transformers
- p. Oil flow indicator if required
- q. Drain valves/plugs shall be provided in order that each section of pipe work can be drained independently
- r. Terminal marking plates
- s. Valves schedule plate
- t. Bottom oil sampling valve, Drain valves (provided to drain each section of pipe work independently), Filter valves at top and bottom with threaded male adaptors, Shut off valves on the pipe connection between radiator bank & the main tank, Shut off valves on both sides of Buchholz relay, Sampling gas collectors for Buchholz relay at accessible height, Valves for Radiators, Valve for vacuum application, Valves for cable box (if applicable), Valve for on line DGA (if applicable), Gate Valve (4 Nos. of min. 50 NB) for UHF sensors for PD Measurements, and other valves as specified in the specification.
- u. Ladder (suitably placed to avoid fouling with bushing or piping) to climb up to the transformer tank cover with suitable locking arrangement to prevent climbing during charged condition. Additional ladder for conservator in case it is not tank mounted.
- v. On line insulating oil drying system

- w. On line dissolved gases and moisture monitor (if specified in BPS)
- x. Fibre optic sensor based temperature measuring system (if applicable)
- y. Roller Assembly (flanged bi-directional wheels) shall be supplied as per clause 6.4
- z. One complete set of all metal blanking plates and covers as per clause No. 9 for Spare Transformer.
- aa. Brass/tinned copper grounding bar supported from the tank by using porcelain insulator and flexible conductor for earthing of neutral, HV & IV terminals as per clause 6.15.4
- bb. All Cables (Power, control and shielded / twisted pair for 4-20mA cable from Transformer MB, Cooler control cubicle, etc. (as applicable) to CMB. Any special cable if required to be included upto RTCC panel/ employer's C&R panel.
- cc. Managed Ethernet switch, LIU patch cords etc. shall be provided in CMB/MB (as per clause 16). All IEC 61850 compliant signals from various monitoring equipment/accessories shall be wired upto the Ethernet switch (if applicable).

19. Current Transformer

- 19.1. Current transformers shall comply with IS 16227 (Part 1 & 2)/IEC 61869 (part 1 & 2).
- 19.2. It shall be possible to remove the turret mounted current transformers from the Transformer tank without removing the tank cover. Necessary precautions shall be taken to minimize eddy currents and local heat generated in the turret.
- 19.3. Current transformer secondary leads shall be brought out to a weatherproof terminal box near each bushing. These terminals shall be wired out to cooler control cabinet/ marshalling box using separate cables for each core.
- 19.4. Bushing Current transformer parameters indicated in this specification are tentative and liable to change within reasonable limits, if required, during detailed engineering. The Contractor shall obtain Purchaser's approval before proceeding with the design of bushing current transformers.
- 19.5. Technical Parameters of Bushing CTs and Neutral CTs (outdoor type) are enclosed at **Annexure – G**. The CT's used for REF protection must have the identical parameters in order to limit the circulating current under normal condition for stability of protection.
- 19.6. One number single phase current transformer for earth fault protection shall be provided for each bank of transformer and shall be located in the neutral conductor connecting common neutral point with earth.

20. Test Kit

- BDV Kit (if specified in BPS) as per **Annexure-I** of specification
- Portable DGA Kit (if specified in BPS) as per **Annexure-I** of specification

21. Online Dissolved Gas (Multi-gas) and Moisture Analyser

Online Dissolved Gas (Multi-gas) and Moisture Analyser (if specified in BPS) along with all required accessories shall be provided with each transformer for measurement & analysis of dissolved gases and moisture in the oil. The detailed technical specification of Online Dissolved Gas (Multi-gas) and Moisture Analyser is enclosed at **Annexure-J**.

22. On-line insulating oil drying system (Cartridge type)

On-line insulating oil drying system (Cartridge type) along with all required accessories shall be provided with each transformer. The detailed technical specification is enclosed at **Annexure-K**.

23. Oil Storage Tank as per Annexure-M**24. Oil sampling bottles & Oil Syringe as per Annexure-N****25. Hand Tools**

One set of hand tools (**if specified in BPS**) of reputed make packed in a carry bag/box broadly comprising of double ended spanners (open jaws, cranked ring, tubular with Tommy bar each of sizes 9mm to 24mm, one set each), adjustable wrenches (8 & 12 inch one set), gasket punches (of different sizes used- one set), pliers (flat nose, round nose & side cutting one of each type), hammer with handle (one), files with handle (two), knife with handle (one), adjustable hacksaw (one), and cold chisel (one), bushing handling and lifting tools with nylon rope/belt, chain block (2 Nos.) and D-Shackle shall be supplied per Substation.

26. Inspection and Testing

The Contractor shall carry out a comprehensive inspection and testing programme during manufacture of the equipment. The inspection envisaged by the Purchaser is given below. This is however not intended to form a comprehensive programme as it is Contractor's responsibility to draw up and carry out such a programme in the form of detailed quality plan duly approved by Purchaser for necessary implementation.

26.1. Inspection**26.1.1. Tank and Conservator**

- a. Certification of chemical analysis and material tests of plates
- b. Check for flatness
- c. Electrical interconnection of top and bottom by braided tinned copper flexible
- d. Welder's qualification and weld procedure
- e. Testing of electrodes for quality of base materials and coatings
- f. Inspection of major weld preparation
- g. Crack detection of major strength weld seams by dye penetration test
- h. Measurement of film thickness of:
 - i. Oil insoluble varnish
 - ii. Zinc chromate paint
 - iii. Finished coat

- i. Check correct dimensions between wheels, demonstrate turning of wheels through 90 degree and further dimensional check.
- j. Check for physical properties of materials for lifting lugs, jacking pads, etc. All load bearing welds including lifting lug welds shall be subjected to Non Destructive Testing.
- k. Leakage test of the conservator
- l. Certification of all test results

26.1.2. **Core**

- a. Sample testing of core materials for checking specific loss, bend properties, magnetisation characteristics and thickness
- b. Check on the quality of varnish if used on the stampings:
 - i) Measurement of thickness and hardness of varnish on stampings
 - ii) Solvent resistance test to check that varnish does not react in hot oil
 - iii) Check overall quality of varnish by sampling to ensure uniform shining colour, no bare spots, no over burnt varnish layer and no bubbles on varnished surface
- c. Check on the amount of burrs
- d. Bow check on stampings
- e. Check for the overlapping of stampings. Corners of the sheet are to be part.
- f. Visual and dimensional check during assembly stage
- g. Check for inter-laminar insulation between core sectors before and after pressing
- h. Visual and dimensional checks for straightness and roundness of core, thickness of limbs and suitability of clamps
- i. High voltage test (2 kV AC for one minute) between core and Yoke clamps, Yoke clamps to tank and Core to Tank
- j. Certification of all test results

26.1.3. **Insulation Material**

- a. Sample check for physical properties of materials
- b. Check for dielectric strength
- c. Visual and dimensional checks
- d. Check for the reaction of hot oil on insulating materials
- e. Dimension stability test at high temperature for insulating material
- f. Tracking resistance test on insulating material
- g. Certification of all test results

26.1.4. **Winding**

- a. Sample check on winding conductor for mechanical properties and electrical conductivity
- b. Visual and dimensional checks on conductor for scratches, dent marks etc.
- c. Sample check on insulating paper for pH value, bursting strength and electric strength
- d. Check for the reaction of hot oil on insulating paper
- e. Check for the bonding of the insulating paper with conductor
- f. Check and ensure that physical condition of all materials taken for windings is satisfactory and free of dust
- g. Check for absence of short circuit between parallel strands
- h. Check for brazed joints wherever applicable

- i. Measurement of voltage ratio to be carried out when core/yoke is completely restacked and all connections are ready
- j. Conductor enamel test for checking of cracks, leakage and pin holes
- k. Conductor flexibility test
- l. Heat shrink test for enamelled wire
- m. Certification of all test results

26.1.5. **Checks Before Drying Process**

- a. Check condition of insulation on the conductor and between the windings.
- b. Check insulation distance between high voltage connections, cables and earth and other live parts
- c. Check insulating distances between low voltage connections and earth and other parts
- d. Insulation of core shall be tested at 2 kV AC for minute between core and Yoke clamps, Yoke clamps to tank and Core to Tank
- e. Check for proper cleanliness and absence of dust etc
- f. Certification of all test results

26.1.6. **Checks During Drying Process**

- a. Measurement and recording of temperature, vacuum and drying time during drying process
- b. Check for completeness of drying by periodic monitoring of dryness
- c. Certification of all test results

26.1.7. **Assembled Transformer**

- a. Check completed transformer against approved outline drawings, provision for all fittings, finish level etc
- b. Test to check effective shielding of the tank
- c. Jacking test with oil on all the assembled transformers
- d. Dye penetration test shall be carried out after the jacking test

26.2. **Factory Tests**

The manufacturer shall be fully equipped to perform all the required tests as specified. Bidder shall confirm the capabilities of the proposed manufacturing plant in this regard when submitting the bid. Any limitations shall be clearly stated in.

The contractor shall bear all additional costs related to tests, which are not possible to carry out at his own works.

The contractor shall carry out type & routine tests as per “**Annexure-B & Standard Test Procedure**”. Complete test report shall be submitted to purchaser after proper scrutiny and signing on each page by the test engineer of the contractor.

26.3. **Type Tests on fittings:**

Type test reports of following Bushing & accessories, shall be furnished by the contractor along with drawings.

- 1) Bushing Type Test as per IS/ IEC:60137 for all voltage class (Seismic test on 400kV and 800kV Bushings)
- 2) OLTC (as per IS 8468 / IEC:60214 including IP-55)
- 3) Marshalling & Common Marshalling Box and other outdoor cubicle (IP-55)
- 4) RTCC (IP-43)

26.4. **Pre-shipment Checks at Manufacturer's Works**

- 26.4.1. Check for inter-changeability of components of similar transformers for mounting dimensions.
- 26.4.2. Check for proper packing and preservation of accessories like radiators, bushings, dehydrating breather, rollers, buchholz relay, fans, control cubicle, connecting pipes, conservator etc.
- 26.4.1. Before dispatch of Transformer from factory, following impact recorder settings are to be implemented for graphical analysis:
 - >1g: Start recording
 - >2g: Warning
 - >3g: Alarm

Further, drop-out setting shall be 1g and threshold setting shall be in the range of 3g to 10g.
- 26.4.2. Check for proper provision for bracing to arrest the movement of core and winding assembly inside the tank.
- 26.4.3. Gas tightness test to confirm tightness and record of dew point of gas inside the tank. Derivation of leakage rate and ensure the adequate reserve gas capacity.

26.5. **Inspection and Testing at Site**

The Contractor shall carry out a detailed inspection and testing programme for field activities covering areas right from the receipt of material stage up to commissioning stage. An indicative programme of inspection as envisaged by the Purchaser is given below. However, it is contractor's responsibility to draw up and carry out such a programme duly approved by the Purchaser. Testing of oil sample at site shall be carried out as per specification.

26.6. **Receipt and Storage Checks**

- 26.6.1. Check and record condition of each package, visible parts of the transformer etc. for any damage.
- 26.6.2. Check and record the gas pressure in the transformer tank as well as in the gas cylinder.
- 26.6.3. Check and record reading of impact recorder at receipt and verify the allowable limits as per manufacturer's recommendations.

26.7. **Installation Checks**

- 26.7.1. Visual check for wedging of core and coils before filling up with oil and also check conditions of core and winding in general.
- 26.7.2. Inspection and performance testing of accessories like tap changers, cooling fans, oil pumps etc.
- 26.7.3. Check the direction of rotation of fans and pumps and Check the bearing lubrication.
- 26.7.4. Check whole assembly for tightness, general appearance etc.
- 26.7.5. Oil leakage test
- 26.7.6. Capacitance and tan delta measurement of bushing before fixing/connecting to the winding, contractor shall furnish these values for site reference.
- 26.7.7. Leakage check on bushing before erection.
- 26.7.8. Measure and record the dew point of gas in the main tank before assembly.

26.8. **Commissioning Checks**

- 26.8.1. Check the colour of silica gel in silica gel breather.
- 26.8.2. Check the oil level in the breather housing, conservator tanks, cooling system, condenser bushing etc.
- 26.8.3. Check the bushing for conformity of connection to the lines etc,
- 26.8.4. Check for correct operation of all protection devices and alarms/trip :
 - i. Buchholz relay
 - ii. Excessive winding temperature
 - iii. Excessive oil temperature
 - iv. Low oil flow
 - v. Low oil level indication
 - vi. Fan and pump failure protection
- 26.8.5. Check for the adequate protection on the electric circuit supplying the accessories.
- 26.8.6. Check resistance of all windings on all steps of the tap changer. Insulation resistance measurement for the following:
 - i) Control wiring
 - ii) Cooling system motor and control
 - iii) Main windings
 - iv) Tap changer motor and control
- 26.8.7. Check for cleanliness of the transformer and the surroundings
- 26.8.8. Phase out and vector group test
- 26.8.9. Ratio test on all taps

- 26.8.10. Magnetising current test
- 26.8.11. Capacitance and Tan delta measurement of winding and bushing
- 26.8.12. Frequency response analysis (FRA). FRA equipment shall be arranged by purchaser.
- 26.8.13. DGA of oil just before commissioning and after 24 hours energisation at site.
- 26.8.14. Gradually put the transformer on load, check and measure increase in temperature in relation to the load and check the operation with respect to temperature rise and noise level etc.
- 26.8.15. Continuously observe the transformer operation at no load for at least 24hours.
- 26.8.16. Contractor shall prepare a comprehensive commissioning report including all commissioning test results as per Pre-Commissioning Procedures and forward to Purchaser for future record.

Annexure – A

Technical Particulars / Parameters of Transformers

1.0 (765/√3)/(400/√3)/33 kV, 1-Ph Auto Transformer

Clause No.	Description	Unit	Parameters
1.1	Voltage ratio (Phase Voltage)	kV	$(765/\sqrt{3})/(400/\sqrt{3})/33$ kV
1.2	Rated Capacity		
	HV	MVA	500
	IV	MVA	500
	LV (Tertiary)	MVA	5 MVA active loading
1.3	Single / Three Phase Design		1 (SINGLE)
1.4	Vector Group		YNad11 (in 3-phase bank)
1.5	Type of Transformer		Auto-Transformer
1.6	Applicable Standard		IEC-60076 / is 2026
1.7	Cooling		ONAN/ONAF/(OFAF or ONAN/ONAF/ODAF or ONAN/ONAF1/ONAF2
1.8	Rating at different cooling	%	60/80/100
1.9	Cooler Bank arrangement		2 X 50%
1.10	Frequency	Hz	50
1.11	Impedance at 75 Deg C at highest MVA Base		
	HV - IV	%	14.0
	HV - LV	%	195.0
	IV - LV	%	180.0
1.12	Tolerance on Impedance		As per IEC
1.13	Service		Outdoor
1.14	Duty		Continuous
1.15	Overload Capacity		As per IEC-60076-7
1.16	Temperature rise over 50 deg C Ambient Temp	°C	
i)	Top oil measured by thermometer	°C	45
ii)	Average winding measured by resistance method	°C	50
iii)	Winding hot spot rise over yearly weighted temperature of 32 Deg C	°C	61
iv)	Tank hotspot temperature	°C	110

1.17	Max. design Ambient temp	$^{\circ}\text{C}$	50
1.18	Windings		
v)	Lightning Impulse withstand Voltage		
	HV	kV_p	1950
	IV	kV_p	1300
	LV	kV_p	250
	Neutral	kV_p	170
vi)	Chopped Lightning Impulse withstand Voltage		
	HV	kV_p	2145
	IV	kV_p	1430
	LV	kV_p	275
vii)	Switching Impulse withstand Voltage	kV_p	
	HV	kV_p	1550
	IV	kV_p	1050
	LV	kV_p	-
	Neutral	kV_p	-
viii)	One Minute Power Frequency withstand Voltage		
	HV	kV_{rms}	-
	IV	kV_{rms}	570
	LV	kV_{rms}	95
	Neutral	kV_{rms}	70
ix)	Neutral		Solidly Earthed
x)	Insulation		
	HV		Graded
	IV		Graded
	LV		Uniform
xi)	Tertiary Connection		Ungrounded Delta
xii)	Tan delta of winding at ambient temperature	%	≤ 0.5
1.19	Bushing		
xiii)	Rated voltage		
	HV	kV	800
	IV	kV	420
	LV	kV	52
	Neutral	kV	36
xiv)	Rated current (Min.)		

	HV	A	2500
	IV	A	2500
	LV	A	1250
	Neutral	A	3150
xv)	Lightning Impulse withstand Voltage		
	HV	kVp	2100
	IV	kVp	1425
	LV	kVp	250
	Neutral	kVp	170
xvi)	Switching Impulse withstand Voltage		
	HV	kVp	1550
	IV	kVp	1050
	LV	kVp	-
	Neutral	kVp	-
xvii)	One Minute Power Frequency withstand Voltage		
	HV	kVrms	970
	IV	kVrms	695
	LV	kVrms	105
	Neutral	kVrms	77
xviii)	Minimum total creepage distances		Specific creepage distance 31mm/kV corresponding to the line to line highest system voltage
	HV	mm	24800
	IV	mm	13020
	LV	mm	1612
	Neutral	mm	1116
xix)	Max Partial discharge level at U_m		
	HV	pC	10
	IV	pC	10
	LV	pC	10
	Neutral		-
1.20	Max Partial discharge level at $1.58 * U_r / \sqrt{3}$	pC	100
1.21	Max Noise level at rated voltage and at principal tap & no load and all cooling active	dB	80

1.22	Maximum Permissible Losses of Transformers		
xx)	Max. No Load Loss at rated voltage and frequency	kW	80
xxi)	Max. Load Loss at rated current and frequency and at 75 ⁰ C for HV and IV winding at Principal tap position	kW	450
xxii)	Max. I ² R loss at rated current and frequency and at 75 Deg C for HV and IV winding, at principal tap position	kW	335
xxiii)	Max. Auxiliary Loss at rated voltage and frequency	kW	10

Note 1: In case of parallel operation with existing transformer, all the percentage impedances, OLTC connection & range, Vector Group and the winding configuration is to be matched with existing transformer parameters and these parameters mentioned in above table shall not be applicable. Bidders are advised to get relevant details of existing transformer.

Note 2: No external or internal Transformers / Reactors are to be used to achieve the specified HV/IV, HV/LV and IV/LV impedances.

Note 3: Tan delta of Winding & Bushing shall be measured at ambient temperature. No temperature correction factor shall be applied.

Note 4: External minimum clearances in air for Phase to Phase and Phase to Earth shall be provided as per IS 2026 (Part 3) / IEC60076-3

2.0 $(765/\sqrt{3})/(400/\sqrt{3})/33$ kV, 1-Ph Auto Transformer with OLTC (if applicable)

Clause No.	Description	Unit	Parameters	
2.1	Voltage ratio (Phase Voltage)	kV	$(765/\sqrt{3})/(400/\sqrt{3})/33$ kV	
2.2	Rated Capacity			
	HV	MVA	333	500
	IV	MVA	333	500
	LV (Tertiary)	MVA	5 MVA active loading	
2.3	Single / Three Phase Design		1 (SINGLE)	
2.4	Vector Group		YNaOd11 (in 3-phase bank)	
2.5	Type of Transformer		Auto-Transformer	
2.6	Applicable Standard		IEC-60076 / is 2026	
2.7	Cooling		ONAN/ONAF/OFAF or ONAN/ONAF/ODAF or ONAN/ONAF1/ONAF2	
2.7	Rating at different cooling	%	60/80/100	
2.8	Cooler Bank arrangement		2 X 50%	
2.9	Frequency	Hz	50	
2.10	Impedance at 75 Deg C at highest MVA Base			
i)	HV - IV	%		
	Max. Voltage tap	%	12.5	12.8
	Principal tap	%	14.0	14.0
	Min. Voltage tap	%	16.0	16.3
ii)	HV - LV	%		
	Max. Voltage tap	%		160.0
	Principal tap	%	60.0	195.0
	Min. Voltage tap	%		240.0
iii)	IV - LV	%		
	Max. Voltage tap	%		150.0
	Principal tap	%	45.0	180.0
	Min. Voltage tap	%		220.0
2.11	Tolerance on Impedance		As per IEC	
2.12	Service		Outdoor	
2.13	Duty		Continuous	
2.14	Overload Capacity		As per IEC-60076-7	

2.15	Temperature rise over 50 deg C Ambient Temp	°C	
i)	Top oil measured by thermometer	°C	45
ii)	Average winding measured by resistance method	°C	50
iii)	Winding hot spot rise over yearly weighted temperature of 32 Deg C	°C	61
iv)	Tank hotspot temperature	°C	110
v)	Max. design Ambient temp	°C	50
2.15	Windings		
i)	Lightning Impulse withstand Voltage		
	HV	kV _p	1950
	IV	kV _p	1300
	LV	kV _p	250
	Neutral	kV _p	170
ii)	Chopped Lightning Impulse withstand Voltage		
	HV	kV _p	2145
	IV	kV _p	1430
	LV	kV _p	275
iii)	Switching Impulse withstand Voltage	kV _p	
	HV	kV _p	1550
	IV	kV _p	1050
	LV	kV _p	-
	Neutral	kV _p	-
iv)	One Minute Power Frequency withstand Voltage		
	HV	kV _{rms}	-
	IV	kV _{rms}	570
	LV	kV _{rms}	95
	Neutral	kV _{rms}	70
v)	Neutral		Solidly Earthed
vi)	Insulation		
	HV		Graded
	IV		Graded
	LV		Uniform
vii)	Tertiary Connection		Ungrounded Delta
viii)	Tan delta of winding at ambient temperature	%	≤ 0.5

2.16	Tap Changer		
i)	Tap range		Tap changer shall be located on the neutral side of the winding and shall be designed for tapping range of $\pm 5.5\%$ on HV variation in 22 steps
ii)	Tap control		Full capacity - on load tap changer suitable for group / independent, remote /local electrical and local manual operation and bi-directional power flow
iii)	Operation per year		Less than 10,000
iv)	Tie Resistor		Calculation for requirement of tie resistor Shall be verified during design review.
2.17	Bushing		
i)	Rated voltage		
	HV	kV	800
	IV	kV	420
	LV	kV	52
	Neutral	kV	36
ii)	Rated current (Min.)		
	HV	A	2500
	IV	A	2500
	LV	A	1250
	Neutral	A	3150
iii)	Lightning Impulse withstand Voltage		
	HV	kVp	2100
	IV	kVp	1425
	LV	kVp	250
	Neutral	kVp	170
iv)	Switching Impulse withstand Voltage		
	HV	kVp	1550
	IV	kVp	1050
	LV	kVp	-
	Neutral	kVp	-
v)	One Minute Power Frequency withstand Voltage		
	HV	kVrms	970

	IV	kVrms	695	
	LV	kVrms	105	
	Neutral	kVrms	77	
vi)	Minimum total creepage distances		Specific creepage distance 31mm/kV corresponding to the line to line highest system voltage	
	HV	mm	24800	
	IV	mm	13020	
	LV	mm	1612	
	Neutral	mm	1116	
vii)	Max Partial discharge level at U_m			
	HV	pC	10	
	IV	pC	10	
	LV	pC	10	
	Neutral		-	
viii)	Max Partial discharge level at $1.58 * U_r / \sqrt{3}$	pC	100	
2.18	Max Noise level at rated voltage and at principal tap & no load and all cooling active	dB	80	
2.19	Maximum Permissible Losses of Transformers		333MVA	500MVA
i)	Max. No Load Loss at rated voltage and frequency	kW	60	70
ii)	Max. Load Loss at rated current and frequency and at 75 ^o C for HV and IV winding at Principal tap position	kW	400	450
iii)	Max. I ² R loss at rated current and frequency and at 75 Deg C for HV and IV winding, at principal tap position	kW	295	330
iv)	Max. Auxiliary Loss at rated voltage and frequency	kW	9	10

Note 1: In case of parallel operation with existing transformer, all the percentage impedances, OLTC connection & range, Vector Group and the winding configuration is to be matched with existing transformer parameters and these parameters mentioned in above table shall not be applicable. Bidders are advised to get relevant details of existing transformer.

Note 2: No external or internal Transformers / Reactors are to be used to achieve the specified HV/IV, HV/LV and IV/LV impedances.

Note 3: Tan delta of Winding & Bushing shall be measured at ambient temperature. No temperature correction factor shall be applied.

Note 4: External minimum clearances in air for Phase to Phase and Phase to Earth shall be provided as per IS 2026 (Part 3) / IEC60076-3

Annexure -B

Test Plan

No.	Item	Test Category
1.	Measurement of winding resistance	Routine
2.	Voltage ratio measurement	Routine
3.	Polarity test	Routine
4.	No-load loss and current measurement	Routine
5.	Impedance voltage and load loss measurement	Routine
6.	Measurement of insulation resistance & Polarization Index	Routine
7.	Measurement of insulation power factor and capacitance between winding and earth and Bushings	Routine
8.	Chopped wave lightning impulse test for the line terminals (LIC)	Routine
9.	Switching impulse test	Routine
10.	Separate source voltage withstand test	Routine
11.	Induced over voltage test with Partial Discharge measurement (IVPD)	Routine
12.	On-load tap changer test(Ten complete cycle before LV test)	Routine
13.	Gas-in-oil analysis	Routine
14.	Core assembly dielectric and earthing continuity test	Routine
15.	Oil leakage test on transformer tank	Routine
16.	Appearance, construction and dimension check	Routine
17.	Short duration heat run test (Not Applicable for unit on which temperature rise test is performed)	Routine
18.	Measurement of no load current & Short circuit Impedance with 415 V, 50 Hz AC.	Routine
19.	Frequency Response analysis (Soft copy of test report to be submitted to site along with test reports)	Routine
20.	High voltage with stand test on auxiliary equipment and wiring after assembly	Routine
21.	Over excitation test	Routine
22.	Tank vacuum test	Routine
23.	Tank pressure test	Routine
24.	Measurement of transferred surge on LV (Tertiary) due to HV lightning impulse and IV lighting impulse.	Type
25.	Measurement of transferred surge on LV (tertiary) due to HV switching impulse and IV switching impulse	Type
26.	Lightning Impulse Test on Neutral (LIN)	Type
27.	Short duration (LTAC) AC withstand test	Type
28.	Temperature rise test	Type
29.	Overload testing in short-circuit method	Type
30.	Measurement of harmonic level in no load current	Type
31.	Measurement of acoustic noise level	Type
32.	Measurement of power taken by fans and oil pumps	Type

Annexure - C**Reference Drawings**

The list of drawings indicated below forms a part of this specification.

Sr. No	Drawing Description	Drawing No.
i)	Standard Foundation Drawing	STD/TR/765/FDN/EMPLOYER/500-R0
ii)	Standard details for OIP & RIP Condenser bushings for 765 kV Transformer & Reactors (Lower portion)	Annexure-R
iii)	Conceptual drawing for showing power and control cable connection for operation with spare unit	C/ENGG/TR/SPARE/SCABLE/STD ; REV 02
iv)	Standard Test Procedure of Transformer & Reactor	POWERGRID/STD/TEST PROCEDURE/TR-RT/REV02

Design Review Document

Sr. No.	Description
1.	Core and Magnetic Design
2.	Over-fluxing characteristics upto $1.7U_m$
3.	Inrush-current characteristics while charging from HV & IV respectively.
4.	Winding and tapping design
5.	Short-circuit withstand capability including thermal stress for min. 2 Sec.
6.	Thermal design including review of localised potentially hot area.
7.	Cooling design
8.	Overload capability
9.	Eddy current losses
10.	Seismic design, as applicable
11.	Insulation co-ordination
12.	Tank and accessories
13.	Bushings
14.	Tap changers
15.	Protective devices
16.	Fans, pumps and radiators
17.	Sensors and protective devices– its location, fitment, securing and level of redundancy
18.	Oil and oil preservation system
19.	Corrosion protection
20.	Electrical and physical Interfaces with substation
21.	Earthing (Internal & External)
22.	Processing and assembly
23.	Testing capabilities
24.	Inspection and test plan
25.	Transport and storage
26.	Sensitivity of design to specified parameters
27.	Acoustic Noise
28.	Spares, inter-changeability and standardization
29.	Maintainability
30.	PRD and SPR (number & locations)
31.	Conservator capacity calculation
32.	Winding Clamping arrangement details with provisions for taking it “in or out of tank”
33.	Conductor insulation paper details
34.	Location of Optical temperature sensors
35.	The design of all current connections
36.	Location & size of the Valves

Painting Procedure

PAINTING	Surface preparation	Primer coat	Intermediate undercoat	Finish coat	Total dry film thickness (DFT)	Colour shade
Main tank, pipes, conservator tank, oil storage tank & DM Box etc. (external surfaces)	Shot Blast cleaning Sa 2 ½*	Epoxy base Zinc primer (30-40µm)	Epoxy high build Micaceous iron oxide (HB MIO) (75µm)	Aliphatic polyurethane (PU) (Minimum 50µm)	Minimum 155µm	RAL 7035
Main tank, pipes (above 80 NB), conservator tank, oil storage tank & DM Box etc. (Internal surfaces)	Shot Blast cleaning Sa 2 ½*	Hot oil proof, low viscosity varnish or Hot oil resistant, non-corrosive Paint	--	--	Minimum 30µm	Glossy white for paint
Radiator (external surfaces)	Chemical / Shot Blast cleaning Sa 2 ½*	Epoxy base Zinc primer (30-40µm)	Epoxy base Zinc primer (30-40µm)	PU paint (Minimum 50µm)	Minimum 100µm	Matching shade of tank/ different shade aesthetically matching to tank
Contractor may also offer Radiators with hot dip galvanised in place of painting with minimum thickness of 40µm (min)						
Radiator and pipes up to 80 NB (Internal surfaces)	Chemical cleaning, if required	Hot oil proof, low viscosity varnish or Hot oil resistant, non-corrosive Paint	--	--	--	--
Digital RTCC Panel	Seven tank process as per IS:3618 & IS:6005	Zinc chromate primer (two coats)	--	EPOXY paint with PU top coat or POWDER coated	Minimum 80µm / for powder coated minimum 100µm	RAL 7035 shade for exterior and Glossy white for interior
Control cabinet / Marshalling Box - No painting is required.						

Note: (*) indicates Sa 2 ½ as per Swedish Standard SIS 055900 of ISO 8501 Part-1.

UNUSED INHIBITED HIGH GRADE INSULATING OIL PARAMETERS

Sl. No.	Property	Test Method	Limits
A	Function		
1a.	Viscosity at 40degC	IS 1448 Part 25 or ISO 3104 or ASTM D7042	(Max.)12 mm ² /s
1b.	Viscosity at -30degC		(Max.)1800 mm ² /s
2.	Appearance	A representative sample of the oil shall be examined in a 100 mm thick layer, at ambient temperature	The oil shall be clear and bright, transparent and free from suspended matter or sediment
3.	Pour point	IS 1448 Part 10/Sec 2 or ISO 3016	(Max.) - 40degC
4.	Water content a) for bulk supply b) for delivery in drums	IEC 60814	(Max.) 30 mg/kg 40 mg/kg
5.	Electric strength (breakdown voltage)	IS 6792 or IEC 60156	(Min.) 50kV (new unfiltered oil) / 70 kV (after treatment)
6.	Density at 20 deg C	IS 1448 Part 16 or ISO 12185 or ISO 3675 or ASTM D7042	Max 0.895 g/ml
7.	Dielectric dissipation factor (tan delta) at 90 deg C	IS 16086 or IEC 60247 or IEC 61620	(Max) 0.0025
8.	Negative impulse testing KVp @ 25 deg C	ASTM D-3300	145 (Min.)
9.	Carbon type composition (% of Aromatic, Paraffins and Naphthenic compounds)	IEC 60590 and IS 13155 or ASTM D 2140	Max. Aromatic: 4 to12 % Paraffins: <50% & balance Naphthenic compounds.
B	Refining/Stability		
1.	Colour	ISO 2049	L0.5 (less than 0.5)
2.	Acidity	IEC 62021-2 or 62021-1	(Max) 0.01 mg KOH/g
3.	Interfacial tension at 27degC	IEC 62961 or ASTM D971	0.043 N/m (min)
4.	Total sulphur content	ISO 14596 or ISO 8754	0.05 % (Max.) (before oxidation test)
5.	Corrosive sulphur	DIN 51353	Not-Corrosive
6.	Potentially corrosive sulphur	IEC 62535	Not-Corrosive
7.	DBDS	IEC 62697-1	Not detectable (< 5 mg/kg)
8.	Presence of oxidation inhibitor	IS 13631 or IEC 60666	0.08% (Min.) to 0.4% (Max.) Oil should contain no other additives. Supplier should declare presence of additives, if any.
9.	Metal passivator additives	IEC 60666	Not detectable (<5 mg/kg)

10.	2-Furfural content and related compound content	IS 15668 or IEC 61198	Not detectable (<0.05 mg/kg) for each individual compound
11.	Stray gassing under thermooxidative stress	Procedure in Clause A.4 of IEC 60296-2020 (oil saturated with air) in the presence of copper	Non stray gassing: < 50 µl/l of hydrogen (H ₂) and < 50 µl/l methane (CH ₄) and < 50 µl/l ethane (C ₂ H ₆)
C Performance			
1.	Oxidation stability	IEC 61125 (method c) Test duration 500 hour	
2.	Total acidity*	4.8.4 of IEC 61125:2018	0.3 mg KOH/g (Max.)
3.	Sludge*	4.8.1 of IEC 61125:2018	0.05 % (Max.)
4.	Dielectric dissipation factor (tan delta) at 90degC	4.8.5 of IEC 61125:2018	0.05 (Max.)
*values at the end of oxidation stability test			
D Health, safety and environment (HSE)			
1.	Flash point	IS 1448 Part 21 or ISO 2719	(Min.)135deg C
2.	PCA content	IP 346	< 3%
3.	PCB content	IS 16082 or IEC 61619	Not detectable (< 2 mg/kg)
E Oil used (inhibited) for first filling, testing and impregnation of active parts at manufacturer's works shall meet parameters as mentioned below:			
1	Break Down voltage (BDV)		70kV (min.)
2	Moisture content		5 ppm (max.)
3	Tan-delta at 90°C		0.005 (max)
4	Interfacial tension		0.04 N/m (min)
F Each lot of the oil shall be tested prior to filling in main tank at site for the following:			
1	Break Down voltage (BDV)		70 kV (min.)
2	Moisture content		5 ppm (max.)
3	Tan-delta at 90°C		0.0025 (Max)
4	Interfacial tension		0.04 N/m (min)
G After filtration & settling and prior to energisation at site oil shall be tested for following:			
1	Break Down voltage (BDV)		70 kV (min.)
2	Moisture content at hot condition		5 ppm (max.)
3	Tan-delta at 90°C		0.005 (Max)
4	Interfacial tension		More than 0.04 N/m
5	*Oxidation Stability		
	a) Acidity		0.3 (mg KOH /g) (max.)
	b) Sludge		0.05 % (max.)
	c) Tan delta at 90 °C		0.05 (max.)
6	*Total PCB content		Not detectable (less than 2 mg/kg total)
* Separate oil sample shall be taken and test results shall be submitted within 45 days after commissioning for approval of EMPLOYER.			

Note: Supplier shall declare the chemical family and function of all additives and the concentrations in the cases of inhibitors, antioxidants and passivators.

Technical Parameters of Current Transformers
(For 1-ph, 500 MVA & 333 MVA, $(765/\sqrt{3})/400)/\sqrt{3}/33\text{kV}$ Auto Transformers)

Description	Current Transformer Parameters (Transformer)		
	HV Side	IV Side	Neutral Side
(a) Ratio			
CORE 1	3000/1	3000/1	3000/1
CORE 2	1500/1	3000/1	
(b) Minimum knee point voltage or burden and accuracy class			
CORE 1	3000V, PX / PS	3000V, PX / PS	3000V, PX / PS
CORE 2	0.2 Class 30VA ISF \leq 5	0.2 Class 30VA ISF \leq 5	
(c) Maximum CT Secondary Resistance			
CORE 1	12 Ohm	12 Ohm	12 Ohm
CORE 2	-	-	
(d) Application			
CORE 1	Restricted Earth Fault	Restricted Earth Fault	Restricted Earth Fault
CORE 2	Metering	Metering	
(e) Maximum magnetization current (at knee point voltage)			
CORE 1	20 mA	20 mA	20 mA
CORE 2	-	-	-

Technical Parameters of Neutral Current Transformer (Outdoor type):

Common Neutral Side (for each three phase bank)

- | | | |
|-----|--|------------------------|
| (a) | Ratio | : 3000/1 A |
| (b) | Minimum knee point voltage | : 3000 V |
| (c) | Accuracy class | : PX / PS |
| (d) | Maximum CT Resistance | : 12 Ohms |
| (e) | Application | : REF (High Impedance) |
| (f) | Maximum magnetization
Current (at knee-point voltage) | : 20 mA |

Note:

- Parameters of WTI CT for each winding shall be provided by the contractor.
- For estimation of spares, one set of CTs shall mean one CT of each type used in transformer.
- The CT used for REF protection must have the identical parameters in order to limit the circulating current under normal condition for stability of protection.

1.1 KV GRADE POWER & CONTROL CABLES

- 1.1 All Power & Control cables shall be supplied from Employer's approved vendors.
- 1.2 Separate cables shall be used for AC & DC.
- 1.2 Separate cables shall be used for DC1 & DC2.
- 1.3 At least one (1) core shall be kept as spare in each copper control cable of 4C, 5C or 7C size whereas minimum no. of spare cores shall be two (2) for control cables of 10 core or higher size.
- 1.4 The Aluminium/Copper wires used for manufacturing the cables shall be true circular in shape before stranding and shall be uniformly good quality, free from defects. All aluminium used in the cables shall be of H2 grade and shall conform to IS 8130.
- 1.5 The fillers and inner sheath shall be of non-hygroscopic, fire retardant material, shall be softer than insulation and outer sheath shall be suitable for the operating temperature of the cable.
- 1.6 Progressive sequential marking of the length of cable in metres at every one metre shall be provided on the outer sheath of all cables.
- 1.7 Strip wire armouring method (a) mentioned in Table 5, Page-6 of IS: 1554 (Part 1) – 1988 shall not be accepted for any of the cables. For control cables only round wire armouring shall be used.
- 1.8 The cables shall have outer sheath of a material with an oxygen index of not less than 29 and a temperature index of not less than 250°C.
- 1.9 All the cables shall conform to fire resistance test as per IS: 1554 (Part - I).
- 1.10 The normal current rating of all PVC insulated cables shall be as per IS: 3961.
- 1.11 Repaired cables shall not be accepted.
- 1.12 Allowable tolerance on the overall diameter of the cables shall be ± 2 mm.
- 1.13 **PVC Power Cables**
 - 1.13.1 The PVC insulated 1100V grade power cables shall be of Fire Retardant Low Smoke Halogen (FRLSH) type, C2 category, conforming to IS: 1554 (Part-I) and its amendments read along with this specification and shall be suitable for a steady conductor temperature of 85°C. The conductor shall be stranded aluminium H2 grade conforming to IS 8130. The Insulation shall be extruded PVC to type-C of IS: 5831. A distinct inner sheath shall be provided in all multi core cables. For multi core armoured cables, the inner sheath shall be of extruded PVC. The outer sheath shall be extruded PVC of Type ST-2 of IS: 5831 for all cables. The copper cable of required size can also be used.

1.14 **PVC Control Cables**

- 1.14.1 The 1100V grade control cables shall be of FRLSH type, C2 category conforming to IS: 1554 (Part-1) and its amendments, read along with this specification. The conductor shall be stranded copper. The insulation shall be extruded PVC of type A of IS: 5831. A distinct inner sheath shall be provided in all cables whether armoured or not. The outer sheath shall be extruded PVC of type ST-1 of IS: 5831 and shall be grey in colour except where specifically advised by the purchaser to be black.
- 1.15.1 Cores shall be identified as per IS: 1554 (Part-1) for the cables up to five (5) cores and for cables with more than five (5) cores the identification of cores shall be done by printing legible Hindu Arabic Numerals on all cores as per clause 10.3 of IS: 1554 (Part - 1).

STANDARD TECHNICAL DATA SHEET (1.1kV GRADE XLPE POWER CABLES)

Sr. No	Description	Parameters	
1a	Name of manufacturer	As per approved list	
b	Cable Sizes	1 C x 630	3½ C x 300
c	Manufacturer's type designation	A2XWaY	A2XWY
2	Applicable standard	IS: 7098/PT-I/1988 & its referred specifications	
3	Rated Voltage(volts)	1100 V Grade	
4	Type & Category	FR & C1	FR & C1
5	Suitable for earthed or unearthed system	for both	
6	Continuous current rating when laid in air in a ambient temp. of 50°C and for maximum conductor temp. of 70 °C of PVC Cables[For information only]	732	410
7	Rating factors applicable to the current ratings for various conditions of installation	As per IS-3961-Pt-II-67	
8	Short circuit Capacity		
a	Guaranteed Short Circuit Amp. (rms) KA for 0.12 sec duration at rated conductor temperature of 90 degree C, with an initial peak of 105 KA	45kA	45kA
b	Maximum Conductor temp. allowed for the short circuit duty (deg C.) as stated above	250°C	
9	Conductor		
a	Material	Stranded Aluminium as per Class 2 of IS : 8130	
b	Grade	H 2 (Electrolytic grade)	
c	Cross Section area (Sq.mm.)	630	300/150
d	Number of wires(No.) minimum	53	30/15
e	Form of Conductor	Stranded and compacted circular	Stranded compacted circular/sector shaped
f	Direction of lay of stranded layers	Outermost layer shall be R.H lay & opposite in successive layers	
10	Conductor resistance (DC) at 20 °C per km-maximum	0.0469	0.1/0.206
11	Insulation		
a	Composition of insulation	Extruded XLPE as per IS-7098 Part(1)	
b	Nominal thickness of insulation(mm)	2.8	1.8/1.4
c	Minimum thickness of insulation	2.42	1.52/1.16
12	Inner Sheath		
a	Material	Extruded PVC type ST-2 as per IS-5831-84	
b	Calculated diameter over the laid up cores,(mm)	NA	52
c	Thickness of Sheath (minimum)mm	NA	0.6
d	Method of extrusion	NA	Pressure/Vacuum extrusion
13	Armour		
a	Type and material of armour	Al wire [H4 grade]	Gal. Steel wire
b	Direction of armouring	Left hand	
c	Calculated diameter of cable over inner sheath (under armour), mm	33.9	53.2
d	Nominal diameter of round armour wire (minimum)	2	2.5
e	Guaranteed Short circuit capacity of the armour for 0.12 sec at room temperature.	45kA	45kA
f	DC resistance at 20 °C (Ω/Km)	\$	0.577
14	Outer Sheath	ST-2 & FR	ST-2 & FR
A	Material (PVC Type)	38.3	59.50

B	Calculated diameter under the sheath	1.72	2.36
C	Min. thickness of sheath(mm)	Min 29.0	Min 29.0
D	Guaranteed value of minimum oxygen index of outer sheath at 27 °C	Min 250	Min 250
E	Guaranteed value of minimum temperature index at 21 oxygen index	Black	Black
f	colour of sheath	\$	\$
15a	Nominal Overall diameter of cable	+2/-2 mm	
b	Tolerance on overall diameter (mm)	shall conform to IS 10418 and technical specification	
16	Cable Drums	1000/500	1000/500
a	Max./ Standard length per drum for each size of cable (single length) with ±5% Tolerance (mtrs)		
b	Non-standard drum lengths	Maximum one(1) non-standard lengths of each cable size may be supplied in drums only over & above the standard lengths as specified above.(if required for completion of project)	
17	Whether progressive sequential marking on outer sheath provided at 1 meter interval	Yes	
18	Identification of cores		
a	colour of cores	As per IS 7098 Part(1)	
b	Numbering	NA	
19	Whether Cables offered are ISI marked	Yes	
20	Whether Cables offered are suitable for laying as per IS 1255	Yes	

\$'- As per manufacturer design data

STANDARD TECHNICAL DATA SHEET - 1.1kV kV GRADE PVC POWER CABLES

Name of manufacturer: As per approved list

SN	Description	Parameters					
1a	Cable Sizes	1 c x 150	3.5 cx 70	3.5 cx 35	4 c x 16	4c x 6	2 c x 6
1b	Manufacturer's type designation	AYWaY	AYFY	AYFY	AYFY	AYWY	AYWY
2	Applicable standard	IS: 1554/PT-I/1988 & its referred standards					
3	Rated Voltage(volts)	1100 V grade					
4	Type & Category	FR & C1	FR & C1	FR & C1	FR & C1	FR & C1	FR & C1
5	Suitable for earthed or unearthed system	for both					
6	Continuous current rating when laid in air in a ambient temp. of 50oC and for maximum conductor temp. of 70 °C of PVC Cables[For information only]	202	105	70	41	24	28
7	Rating factors applicable to the current ratings for various conditions of installation:	As per IS-3961-Pt-II-67					
8	Short circuit Capacity						
a)	Short Circuit Amp. (rms)KA for 1 sec duration	11.2	5.22	2.61	1.19	0.448	0.448
b)	Conductor temp. allowed for the short circuit duty (deg C.)	160°C					
9	Conductor						
a)	Material	STRANDED ALUMINIUM					
b)	Grade	H 2 (Electrolytic grade)					
c)	Cross Section area (Sq.mm.)	150	M-70 N-35	M-35 N-16	16	6	6
d)	Number of wires(No.)	as per Table 2 of IS 8130					
e)	Form of Conductor	Non- compacted Stranded circular	shaped conductor	shaped conductor	shaped conductor	Non- compacted Stranded circular	Non- compacted Stranded circular
f)	Direction of lay of stranded layers	Outermost layer shall be R.H lay & opposite in successive layer					
10	Conductor resistance (DC) at 20 oC per km-maximum	0.206	0.443/0 .868	0.868/ 1.91	1.91	4.61	4.61
11	Insulation						
a)	Composition of insulation	Extruded PVC type A as per IS-5831-84					
b)	Nominal thickness of insulation(mm)	2.1	1.4/1.2	1.2/1.0	1.0	1.0	1.0
c)	Minimum thickness of insulation	1.79	1.16/0.9 8	0.98/0. 8	0.8	0.8	0.8
12	Inner Sheath						
a)	Material	Extruded PVC type ST-I as per IS-5831-84					
b)	Calculated diameter over the laid up cores,(mm)	N.A	27.6	20.4	15.7	11.6	9.6
c)	Thickness of Sheath (minimum) mm	N.A	0.4	0.3	0.3	0.3	0.3
13	Armour	as per IS 3975/88					
a)	Type and material of armour	Al. Wire[H4 grade]	Gal.steel strip	Gal.steel strip	Gal.steel strip	Gal.steel wire	Gal.steel wire
b)	Direction of armouring	left hand					

c)	Calculated diameter of cable over inner sheath (under armour), mm	18	28.4	21	16.3	12.2	10.2
d)	Nominal diameter of round armour wire/strip	1.6 4	0.8 4	0.8 4	0.8	1.4	1.4
e)	Number of armour wires/strips	Armouring shall be as close as practicable					
f)	Short circuit capacity of the armour along for 1 sec-for info only	$K \times A \sqrt{t}$ (K Amp)(where A = total area of armour in mm^2 & t = time in seconds), K=0.091 for Al & 0.05 for steel					
g)	DC resistance at 20°C (Ω/Km)	0.44	2.57	3.38 4	3.99	3.76	4.4
14	Outer Sheath						
a)	Material (PVC Type)	ST-1& FR	ST-1& FR	ST-1& FR	ST-1& FR	ST-1& FR	ST-1& FR
b)	Calculated diameter under the sheath	21.2	30.1	22.6	17.9	15	13
c)	Min. thickness of sheath(mm)	1.4	1.56	1.4	1.4	1.4	1.24
d)	Guaranteed value of minimum oxygen index of outer sheath at 27oC	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0
e)	Guaranteed value of minimum temperature index at 21 oxygen index	Min 250	Min 250	Min 250	Min 250	Min 250	Min 250
f)	colour of sheath	Black	Black	Black	Black	Black	Black
15a)	Overall diameter of cable	S					
b)	Tolerance on overall diameter (mm)	+2/-2 mm					
16	Cable Drums	shall conform to IS 10418 and technical specification					
a)	Max./ Standard length per drum for each size of cable (single length) with $\pm 5\%$ Tolerance (mtrs)	1000/50 0	1000/50 0	1000/5 00	1000/50 0	1000/50 0	1000/50 0
b)	Non standard drum lengths	Maximum one(1) non standard lengths of each cable size may be supplied in drums only over & above the standard lengths as specified above.(if required for completion of project)					
17	Whether progressive sequential marking on outer sheath provided	Yes					
18	Identification of cores						
a)	colour of cores	Red	R,Y,BI & Bk	R,Y,B l& Bk	R,Y,BI & Bk	R,Y,BI & Bk	Red & Bk
b)	Numbering	N.A	N.A	N.A	N.A	N.A	N.A
19	Whether Cables offered are ISI marked	YES					
20	Whether Cables offered are suitable for laying as per IS 1255	YES					

S'- As per manufacturer design data

STANDARD TECHNICAL DATA SHEET - 1.1kV kV GRADE PVC CONTROL CABLES**Name of manufacturer: As per approved list**

SN	Description	Parameters							
1a	Cable Sizes	2 c x 2.5	3c cx 2.5	5c x 2.5	7 c x 2.5	10 c x 2.5	14 c x 2.5	19 c x 2.5	27 c x 2.5
1b	Manufacturer's type designation	YWY	YWY	YWY	YWY	YWY	YWY	YWY	YWY
2	Applicable standard	IS: 1554/PT-I/1988 & its referred standards							
3	Rated Voltage(volts)	1100 V grade							
4	Type & Category	FR & C1							
5	Suitable for earthed or unearthed system	for both							
6	Continuous current rating when laid in air in a ambient temp. of 50oC and for maximum conductor temp. of 70 oC of PVC Cables[For information only]	22	19	19	14	12	10.5	9.7	8
7	Rating factors applicable to the current ratings for various conditions of installation:	As per IS-3961-Pt-II-67							
8	Short circuit Capacity								
a)	Short Circuit Amp. (rms)KA for 1 sec duration	0.285	0.285	0.285	0.285	0.285	0.285	0.285	0.285
b)	Conductor temp. allowed for the short circuit duty (deg C.)	160 ⁰ C							
9	Conductor								
a)	Material	Plain annealed High Conductivity stranded Copper (as per IS 8130/84)							
b)	Grade	Electrolytic							
c)	Cross Section area (Sq.mm.)	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
d)	Number of wires(No.)	as per Table 2 of IS 8130							
e)	Form of Conductor	Non-compacted Stranded circular shaped conductor							
f)	Direction of lay of stranded layers	Outermost layer shall be R.H lay							
10	Conductor resistance (DC) at 20°C per km-maximum	7.41	7.41	7.41	7.41	7.41	7.41	7.41	7.41
11	Insulation								
a)	Composition of insulation	Extruded PVC type A as per IS-5831-84							

b)	Nominal thickness of insulation(mm)	0.9	0.9	0.9	0.9	0.9	0.9	0.9	0.9
c)	Minimum thickness of insulation	0.71	0.71	0.71	0.71	0.71	0.71	0.71	0.71
12	Inner Sheath								
a)	Material	Extruded PVC type ST-I as per IS-5831-84							
b)	Calculated diameter over the laid up cores,(mm)	7.2	7.8	9.7	10.8	14.4	15.9	18	22.1
c)	Thickness of Sheath (minimum)mm	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
13	Armour	as per IS 3975/99							
a)	Type and material of armour	Gal. Steel Wire							
b)	Direction of armouring	left hand							
c)	Calculated diameter of cable over inner sheath (under armour), mm	7.8	8.4	10.3	11.4	15	6.5	18.6	22.7
d)	Nominal diameter of round armour wire/strip	1.4	1.4	1.4	1.4	1.6	1.6	1.6	1.6
e)	Number of armour wires/strips	Armouring shall be as close as practicable							
f)	Short circuit capacity of the armour along for 1 sec-for info only	$0.05 \times A \sqrt{t}$ (K Amp)(where A = total area of armour in mm ² & t = time in seconds)							
g)	DC resistance at 20°C (Ω/Km) & Resistivity	As per IS 1554 Part (1), wherever applicable and IS 3975-1999							
14	Outer Sheath								
a)	Material (PVC Type)	ST-1& FR							
b)	Calculated diameter under the sheath	10.6	11.2	13.1	14.2	18.2	19.7	21.8	25.9
c)	Min. thickness of sheath(mm)	1.24	1.24	1.24	1.24	1.4	1.4	1.4	1.56
d)	Guaranteed value of minimum oxygen index of outer sheath at 27oC	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0	Min 29.0
e)	Guaranteed value of minimum temperature index at 21 oxygen index	Min 250	Min 250	Min 250	Min 250	Min 250	Min 250	Min 250	Min 250
f)	colour of sheath	Grey	Grey	Grey	Grey	Grey	Grey	Grey	Grey
15a)	Overall diameter of cable	§							
b)	Tolerance on overall diameter (mm)	+2/-2 mm							
16	Cable Drums	shall conform to IS 10418 and technical specification							
a)	Max./ Standard length per drum for each size of cable (single length) with ±5% Tolerance (mtrs)	1000/500							

b)	Non standard drum lengths	Maximum one(1) non standard lengths of each cable size may be supplied in drums only over & above the standard lengths as specified above.(if required for completion of project)							
17	Whether progressive sequential marking on outer sheath provided								
18	Identification of cores	Yes							
a)	colour of cores	R & Bk	R, Y & Bl	Red R,Y,Bl	Grey	Grey	Grey	Grey	Grey
b)	Numbering	N.A	N.A	N.A	Numerals in black ink				
19	Whether Cables offered are ISI marked	YES							
20	Whether Cables offered are suitable for laying as per IS 1255	YES							

\$'- As per manufacturer design data

Technical Specification of Transformer Oil BDV Test Set (If specified in BPS)

Item	Specification
Functional Requirement	1. The instrument should be suitable for Automatic Measurement of Electrical Breakdown Strength of transformer oil as per relevant standards. 2. The test results should have repeatability, consistency in laboratory condition.
Test Output	0-100 kV (Rate of rise: 0.5 to 5KV/Sec)
Accuracy	± 1 kV
Resolution	0.1 KV
Switch off Time	≤ 1 ms
Display/Control	LCD/Keypads.
Printer	Inbuilt/External
Measurement Programmes	Fully Automatic Pre-programmed/User programmed Test Sequences including as per latest IEC & other national/international standards.
Test Lead/ Accessories	One complete set of electrodes, gauge etc. compatible with the instruments should be provided for successfully carrying out the test in EMPLOYER S/S. Additionally all the required accessories, tools, drawing, documents should be provided for the smooth functioning of kit. Further hard carrying case (which should be robust/ rugged enough) for ensuring proper safety of the kit during transportation shall have to be provided.
Design/Engg.	The complete equipment along with complete accessories must be designed/engineered by Original Equipment Manufacturer.
Power Supply	It shall work on input supply variations, V: 230 ± 10 %, f: 50 Hz ± 5 % on standard sockets.
Operating Temperature	0 to +50 deg C
Relative humidity	Max. 90% non-condensing.
Protection/ Control	Against short circuit, over load, transient surges etc. Also the instrument should have facility of stopping automatically on power failure. Also, the kit should have facility of HV chamber interlocking as well as zero start interlocking.
Display/Control	LCD/keypads.
Environment	The test kit shall be compatible for EMI/EMC/Safety environment requirement as per IEC.

Guarantee	<p>Warranty/Guarantee Period: Min 05 year from the date of successful & complete commissioning at Employer sub-station.</p> <p>All the materials, including accessories, cables, laptops etc. are to be covered under warranty/guaranty period. If the kit needs to be shifted to supplier's works for repairs within warranty/guaranty period, suppliers will have to bear the cost of spares, software, transportation of kit for repair at test lab / works.</p>
Calibration Certificate	Unit shall be duly calibrated before supply and the date of calibration shall not be older than two month from the date of supply of Kit.
Training	Supplier shall have to ensure that the instrument is made user friendly. Apart from the detailed demonstration at site, the supplier shall also have to arrange necessary training to EMPLOYER engineers.
Commissioning, handing over the Instrument	Successful bidder will have to commission the instrument to the satisfaction of EMPLOYER. The instrument failed during the demonstration shall be rejected and no repairs are allowed.
After sales service	Bidder will have to submit the documentary evidence of having established mechanism in India for prompt services.

ANNEXURE – I

Technical Specification of Portable Dissolved Gas Analysis of Oil (If specified in BPS)

S.No.	Particulars	Specification
01	Functional Requirement	The Portable DGA equipment to extract, detect, analyze and display the dissolved gases in insulating oil as specified in IEEE C 57-104-2008 and IEC 60599-2007.
02	Detection of Gases	All the fault gases i.e. H ₂ , CH ₄ , C ₂ H ₂ , C ₂ H ₄ , C ₂ H ₆ , CO & CO ₂ concentrations shall be individually measured and displayed. The minimum detection limits of the instrument for the above gases shall strictly be met the requirement of IEC-60567-2011-Page No. 47-clause 9.2, table-5.
03	Power Supply	It shall be operated with AC single phase, 50 Hz +/- 5%, 230 V +/- 10% supply. All power cable and necessary adaptors shall be provided by supplier.
05	Instrument control and Data handling, Internal Memory	a) Instrument shall be having in-built control for all the functions (data acquisitions and data storage), it shall have a facility for communication with computer for downloading the data from instrument via USB port. b) Laptop shall be provided for communication with the instrument. it shall be of latest specification along with licensed preloaded OS and software as well as software for interpreting DGA results accordance with IEEE C 57-104-1991 and IEC 60559-1999. Laptop carrying case shall also be provided. c) Internal Memory can capable of store atleast 15000 records
06	General Conditions	a) Performance Parameters like - Minimum Detection Limits, Working Range, Accuracy, repeatability etc. shall be finalized during detailed engineering. b) The portable DGA equipment supplier shall demonstrate during commissioning of the kit that the results shown by the kit are within the specified accuracy and repeatability range and EMPLOYER will provide only the insulating oil/ GAS-IN-OIL standard for testing. c) All required items/instruments /spares /consumable /connecting cables/communication cables/instruments/manuals/Certificates/training materials/original software/original licensed data/station operating software/education CD/DVDs that are essential to understand and operate the instrument shall be supplied at no extra cost.
07	Operating Temperature, Relative humidity & Dimensions	01. Temperature 0-50 Deg. C 02. 85% non-condensing 03. Portable
08	Warranty	The entire test set up shall be covered on warranty for a period of 5 years from the last date of complete commissioning and taking over the test set up. During this period, if the kit needs to be shifted to suppliers works for repairs, supplier will have to bear the cost of, spares, software, transportation etc. of kit for repair at test lab/works.
09	Service Support	The supplier shall furnish the requisite documents ensuring that the equipment manufacturer is having adequate service team and facility in India to take care of any issues during operation of the instrument.
10	Training	The supplier shall provide adequate training for a period of two working days pertaining to the operation and troubleshooting to site personnel.

Online Dissolved Gas (Multi-gas) and Moisture Analyser (If specified in BPS)

- 1.1. Online Dissolved Gas (Multi-gas) and Moisture Analyser along with all required accessories shall be provided with each transformer for measurement & analysis of dissolved gases and moisture in the oil. Interpretations shall be as per IEC 60599-1999.
- 1.2. The equipment shall detect, measure and analyse the following gases:

Gases & Moisture Parameters	Typical Detection Range
H ₂	5 – 5,000 ppm
CH ₄	5 – 5,000 ppm
C ₂ H ₆	5 – 5,000 ppm
C ₂ H ₄	3 – 5,000 ppm
C ₂ H ₂	1 – 3,000 ppm
CO	10 – 10,000 ppm
CO ₂	20 – 30,000 ppm
H ₂ O	2 – 100 % RS should have facility for measurement of moisture in oil in ppm

- 1.3. The analyser should measure (not calculate) all above gases and should have 100% sensitivity. The equipment shall be capable of transferring data to sub-station automation system confirming to IEC 61850. Necessary interface arrangement shall be provided by the contractor for integration with automation system. The necessary type test report for such confirmation shall be submitted during detailed engineering.
- 1.4. Equipment shall have facility to give SMS alert to at least three users whenever any fault gas violates the predefined limit.
- 1.5. Equipment should work on station auxiliary supply. In case other supply is required for the equipment then suitable converter shall be included. All the necessary power and control cables, communication cables, cable accessories as required shall be provided by the supplier.
- 1.6. Online DGA shall be installed out door on transformer in harsh ambient and noisy condition (Electromagnetic induction, Corona, and capacitive coupling). Equipment shall be mounted on Transformer tank. Suitable arrangement shall be provided to support and protect the inlet and outlet piping arrangement. The connecting oil lines must be of Stainless Steel rigid pipes or flexible hoses. The equipment shall be suitable for proper operation in EHV substation (800kV) environment where switching takes place in the EHV/HV System. The suitable indications for power On, Alarm, Caution, normal operation etc. shall be provided on the front panel of the equipment. The equipment shall have IP55 Stainless Steel enclosure, suitable for 55 °C ambient temperature and EMI and EMC compatibility.
- 1.7. The equipment shall display all the individual gas and moisture concentration on its display unit and shall have facility to download all the stored the data from the unit for further analysis. The sampling rate shall be selectable as 2 or 4 or 6 or 12 hours etc. The equipment shall have inbuilt memory to store these results for complete one year even if sampling is done at the lowest interval. The carrier and calibration gas (if applicable)

shall have minimum capacity to work for at least three years without replacement. All the consumable (if any) upto warrantee period shall be included in the scope of supply

1.8. The Equipment must have an automatic Calibration facility at fixed intervals. For calibration if anything required including cylinder must be mounted with the Equipment.

1.9. The technical feature of the equipment shall be as under:

Accuracy	$\pm 10\%$
Repeatability	$\pm 3\%$ to 10% depending upon gases
Oil temperature range	$- 20^0 \text{ C}$ to $+ 120^0 \text{ C}$
External Temp. Range	$- 20^0 \text{ C}$ to $+ 55^0 \text{ C}$ (External temp range of 55^0 C is important and should not be compromise due to Indian ambient & operating conditions.)
Humidity range	10 to 95 %
Operating Voltage	230 Vac; 50 Hz ($\pm 20\%$ variation)
Communications	USB&IEC 61850 compliant

1.10. Software for fault indication and fault diagnostics shall include following:
Fault indication:

- i) IEEE, IEC or user configurable levels of dissolved gases
- ii) Rate of change trending

Fault Diagnosis:

- i) Key gases
- ii) Ratios (Rogers, IEC. etc.)
- iii) Duval's Triangle

1.11. The equipment shall be supplied with all necessary accessories required for carrying out DGA of oil sample complete in all respect as per the technical specification. The following shall be also form a part of supply.

- i) Software
- ii) Operation Manual (2 set for every unit),
- iii) Software Manual and
- iv) Compact disc giving operation procedures of Maintenance Manual & Trouble shooting instructions.

1.12. The installation and commissioning at site shall be done under the supervision of OEM representative or OEM certified representative.

1.13. The equipment shall be covered on warranty for a period of 5 years from the last date of complete commissioning and taking over the test set up. During this period, if the kit needs to be shifted to suppliers works for repairs, supplier will have to bear the cost of, spares, software, transportation etc. of kit for repair at test lab/works. Further supplier shall make alternate arrangement for smooth operation of the transformer.

On-line insulating oil drying system (Cartridge type)

In addition to provision of air cell in conservators for sealing of the oil system against the atmosphere, each transformer shall be provided with an on line insulating oil drying system of adequate rating with proven field performance. This system shall be separately ground mounted and shall be housed in metallic (stainless steel) enclosure. The bidder shall submit the mounting arrangement. This on line insulating oil drying system shall be

- i. Designed for very slow removal of moisture that may enter the oil system or generated during cellulose decomposition. Oil flow to the equipment shall be controlled through pump of suitable capacity (at least 5 LPM).
- ii. The equipment shall display the moisture content in oil (PPM) of the inlet and outlet oil from the drying system.
- iii. In case, drying system is transported without oil, the same shall be suitable for withstanding vacuum to ensure that no air / contamination is trapped during commissioning.

In case, drying system is transported with oil, the oil shall conform to EMPLOYER specification for unused oil. Before installation at site, oil sample shall be tested to avoid contamination of main tank oil.

- iv. Minimum capacity of moisture extraction shall be 10 Litres before replacement of cartridge. Calculation to prove the adequacy of sizing of the on line insulating oil-drying system along with make and model shall be submitted for approval of purchaser during detail engineering.
- v. The installation and commissioning at site shall be done under the supervision of OEM representative or OEM certified representative.
- vi. The equipment shall be capable of transferring data to substation automation system confirming to IEC 61850 through FO port. Necessary interface arrangement shall be provided by the contractor for integration with automation system.

The equipment shall be supplied with Operation Manual (2 set for every unit), Software (if any), and Compact disc giving operation procedures of Maintenance Manual & Trouble shooting instructions.

Spare Transformer Units Connection Arrangement

- 1.1. **Transformer with isolator switching arrangement:** Purchaser intends to replace any of the Transformer unit by the completely assembled oil filled spare Transformer fitted with bushings, cooler etc. by isolator switching arrangement and without physically shifting the Transformer. The spare transformer shall be completely erected, oil filled and commissioned similar to the other transformers and kept on the foundation after completing all necessary activities for long-term storage. Any special maintenance procedure required during long-term storage shall be clearly brought out in the instruction manual. The contractor shall carry out all pre-commissioning tests on the spare Transformer similar to the unit kept in service.

Connection arrangement of spare unit of transformer with other units shall be made by 765kV and 400kV isolator switching. Tertiary delta and neutral formation for spare unit of transformer shall be done by manual connection.

The contractor shall make connection arrangement as well as control scheme of OLTC and Cooler in such a way that spare unit of auto transformer can be connected in place of faulty unit without physically shifting it from its location. For this purpose, 765kV, 400kV, Tertiary and Neutral Connections of spare unit are to be extended upto the other unit(s) by forming auxiliary buses with tertiary connection insulated with heat shrinkage insulating sleeve (EMPLOYER approved make) of atleast 52kV class of adequate thickness and shall be supported by structure mounted bus post insulators at suitable intervals to enable spare unit connection through flexible/rigid conductor and suitable connector in place of existing unit to be replaced. However, the detail configuration and actual sizes of various items shall be finalised during detailed engineering and shall be subject to Employer's approval.

All associated materials like Bus post insulators, Aluminium tube, conductors, clamps & connectors, insulator strings, hardware, cables, support structures, required for the above-mentioned arrangement shall be provided by the contractor.

- 1.2. **Transformer without isolator switching arrangement:** In case, due to space limitation, Isolator based switching arrangement is not possible, the spare transformer shall be completely erected, oil filled and commissioned similar to the other transformers with all accessories and kept on the foundation after completing all necessary activities for long term storage. The contractor shall carry out all pre-commissioning tests on the spare transformer similar to the unit kept in service.
- 1.3. All other accessories/fittings etc. shall be suitably packed in reusable boxes, which shall have long life and their drawings / material would be approved during detailed engineering. Instructions for dismantling, installation and safe storage shall be provided with every packing box. Arrangement shall be made to minimize moisture ingress inside the boxes. All pipes and radiators shall be provided with blanking plates during storage to prevent entry of foreign material/ water.
- 1.4. In addition to the blanking plates & covers provided during transportation, one complete set of all metal blanking plates and covers, which are specifically required to transport, and during storage at site shall be considered as part of each transformer and handed over to the site packed in a separate box. Bill of quantity and relevant drawings of these

items shall also be included in the manual to enable the Purchaser to reuse them for transporting and have it re-fabricated, if required.

- 1.5. In case spare transformers needs to be commissioned as advised by Employer, the same shall be erected, tested (pre-commissioning at site) and commissioned as per standard procedures. However, packaging for long-term storage of accessories/fittings etc. as per above shall include in the scope of bidder.

ANNEXURE - M

Oil Storage Tank (If specified in BPS)

1. Oil storage tank shall be of minimum capacity (as per BPS) along with complete accessories. The oil storage tank shall be designed and fabricated as per relevant Indian Standards e.g. IS 10987 (1992) or BS 2594. Transformer oil storage tanks shall be towable on pneumatic tyres and rested on manual screw jacks of adequate quantity & size. The tank shall be cylindrical in shape and mounted horizontally and made of mild steel plate of thickness as per standard. Diameter of the tank shall be 2.0 meter approximately. The tank shall be designed for storage of oil at a temperature of 100°C.
2. The maximum height of any part of the complete assembly of the storage tank shall not exceed 4.0 metres above road top.
3. The tank shall have adequate number of jacking pad so that it can be kept on jack while completely filled with oil. The tank shall be provided with suitable saddles so that tank can be rested on ground after removing the pneumatic tyres.
4. The tank shall also be fitted with manhole, outside & inside access ladder, silica gel breather assembly, inlet & outlet valve, oil sampling valve with suitable adopter, oil drainage valve, air vent etc. Pulling hook on both ends of the tank shall be provided so that the tank can be pulled from either end while completely filled with oil. The engine capacity in horsepower to pull one tank completely fitted with oil shall be indicated. Oil level indicator shall be provided with calibration in terms of litre so that at any time operator can have an idea of oil in the tank. Solenoid valve (Electro-mechanically operated) with Centrifugal pump shall be provided at bottom inlet so that pump shall be utilised both ways during oil fill up and draining. Suitable arrangement shall also be provided to prevent overflow and drain from the tank.
5. Each tank shall be thoroughly cleaned internally of all loose matter and then tested to a pressure of 0.7 bar, measured at the top of the tank as per standard. Tank shall also be tested at internal vacuum of 10mbar.
6. The following accessories shall also form part of supply along with each Oil storage tank.
 - 7.1 Four numbers of 50NB suitable rubber hoses for Transformer oil application up to temperature of 100°C, full vacuum and pressure up to 2.5 Kg/ cm² with couplers and unions each not less than 10 metre long shall be provided.
 - 7.2 Two numbers of 100NB suitable for full vacuum without collapsing and kinking vacuum hoses with couplers and unions each not less than 10 metre long shall also be provided.
 - 7.3 One number of digital vacuum gauge with sensor capable of reading up to 0.001 torr, operating on 240V 50Hz AC supply shall be supplied. Couplers and unions for sensor should block oil flow in the sensor. Sensor shall be provided with at-least 8-meter cable so as to suitably place the Vacuum gauge at ground level.
 - 7.4 The painting of oil storage tank and its control panel shall be as per technical specification.
 - 7.5 The tank shall contain a self-mounted centrifugal oil pump with inlet and outlet valves, with couplers -suitable for flexible rubber hoses and necessary switchgear for its control. There shall be no rigid connection to the pump. The pump shall be electric motor driven, and shall have a discharge of not less than 6.0 kl/hr. with a discharge head of 8.0m. The pump motor and the control cabinet shall be enclosed in a cubicle with IP-55 enclosure.

Oil sampling bottles (If specified in BPS)

Oil sampling bottles (if specified in BPS) shall be suitable for collecting oil samples from Transformers and shunt Reactors, for Dissolved Gas Analysis. Bottles shall be robust enough, so that no damage occurs during frequent transportation of samples from site to laboratory.

Oil sampling bottles shall be made of stainless steel having a capacity of 1litre. Oil Sampling bottles shall be capable of being sealed gas-tight and shall be fitted with cocks on both ends.

The design of bottle & seal shall be such that loss of hydrogen shall not exceed 5% per week.

An impermeable oil-proof, transparent plastic or rubber tube of about 5 mm diameter, and of sufficient length shall also be provided with each bottle along with suitable connectors to fit the tube on to the oil sampling valve of the equipment and the oil collecting bottles respectively.

The scope of oil sampling bottles shall be included in the bid price as per the quantity indicated in the bid price schedule.

Oil Syringe (If specified in BPS)

If specified in BPS, the glass syringe of capacity 50ml (approx.) and three way stop cock valve shall be supplied. The syringe shall be made from Heat resistant borosilicate Glass. The material and construction should be resistant to breakage from shock and sudden temperature changes, reinforced at luer lock tip Centre and barrel base.

The cylinder-Plunger fitting shall be leak proof and shall meet the requirement of IEC-60567. Plunger shall be grounded and fitted to barrel for smooth movement with no back flow. Barrel rim should be flat on both sides to prevent rolling and should be wide enough for convenient finger tip grip. The syringe shall be custom fit and uniquely numbered for matching. The syringe shall be clearly marked with graduations of 2.0 ml and 10.0 ml and shall be permanently fused for life time legibility.

Condition Controlled Maintenance Free Type Breather (If specified in BPS)

1. The main Transformer tank conservator shall be fitted with a Maintenance-Free type silica gel Breather which shall be equipped with a microprocessor control unit and LED status indication.
2. **Dehydrating breather's operating principle:**

When the oil conservator breaths-in (e.g. at reduced load), the air flows through a filter made of high-grade steel wire mesh. The equipment fitted with filter & the dust cap, filters the dust, sand and other dirt particles from the air. The filtered air flows through the desiccant chamber filled with colorless, moisture adsorbing pellets and are dehydrated. The dehydrated air rises further via the pipe in the oil conservator. The desiccant is dehydrated by the built-in heating unit which is controlled by sensors, thus obviating the need for periodic desiccant replacement. The dehydrating breather is mounted on the pipe to the oil conservator at a height of 1200 mm approximately from transformer rail top level.
3. **Technical Features:**
 - 3.1 Material & External Construction of the Breather shall be such that all external parts are suitable for outdoor use & resistive to transformer oil, ultraviolet rays, pollution & salt water and shall work without any trouble for ambient temperature between 0o C to +80o C.
 - 3.2 Following LEDs for local display on control unit, and suitable contacts & analog signal shall be provided for wiring to remote location:
 - a) LED for Power of control unit - ON
 - b) LED for Filter heater- ON
 - c) LED for Anti-condensation heater (of control unit) - ON
 - d) LED & relay contact for "Device Error"
 - e) LED & relay contact for Regeneration active (De-humidification in process)
 - f) Analogue output signal (4-20mA) for the Temperature of air (in filter unit / pipe).
 - 3.3 The Breather shall be equipped with test button which should allow to carry out a self-test and to check the functions like relay circuits, heating or the signal transmission in the control room, etc. at any time.
 - 3.4 Control unit shall be equipped with a communication port for downloading the operational data logged by the unit. All necessary software required for downloading and analyzing the logger data shall also be provided by the supplier. Supply of Laptop/PC for above software is not envisaged.
 - 3.5 The moisture and temperature measurement system (sensor) installed should be modular making it easy to replace the same if at all the same is necessary during the service of breather.
 - 3.6 The equipment shall operate at input supply of 230V AC, 50 Hz. Any converter if required shall be supplied with the equipment.

- 3.7 Degree of Protection shall be at least IP55 for which type Test report shall be submitted. Necessary protective devices shall be provided in order to protect the equipment against over voltages & high-frequency interference.
- 3.8 The control unit shall be equipped with suitable heater to prevent moisture condensation.
- 3.9 The size of Condition controlled maintenance free dehydrating breather shall be decided based on the volume of transformer oil during detailed engineering.
- 4. The equipment shall be covered on warranty for a period of 5 years from the last date of complete commissioning and taking over. During this period, if the equipment needs to be shifted to suppliers works for repairs, supplier will have to bear the cost of, spares, software, transportation etc. of this equipment for repair at test lab/works. Further supplier shall make alternate arrangement for smooth operation of the transformer.
- 5. Condition Controlled Maintenance Free Type Breather of alternate proven technology shall also be acceptable.